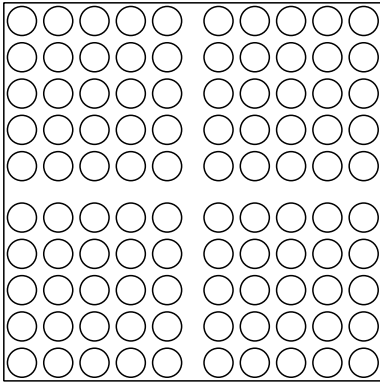
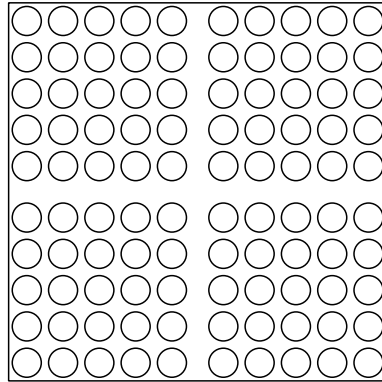


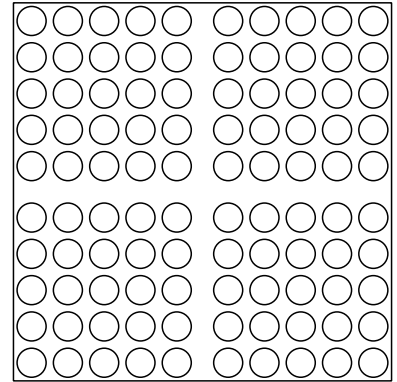
Addition im Zahlenraum 100 ohne Überschreitung 1



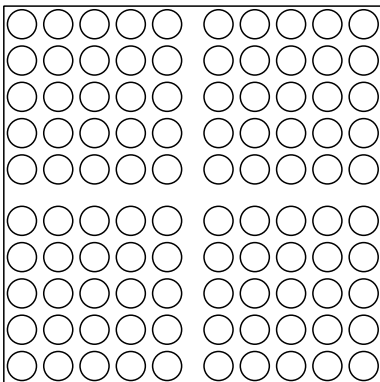
$6 + 2 = \underline{\quad}$



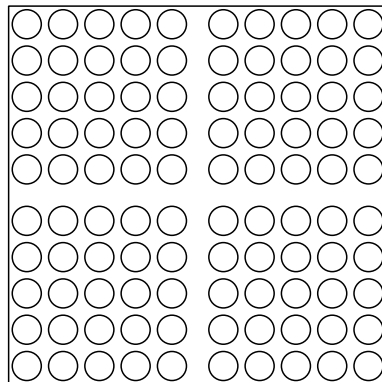
$46 + 1 = \underline{\quad}$



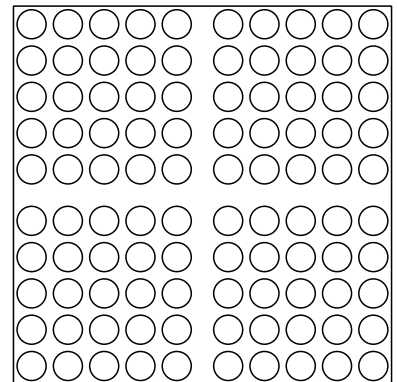
$81 + 7 = \underline{\quad}$



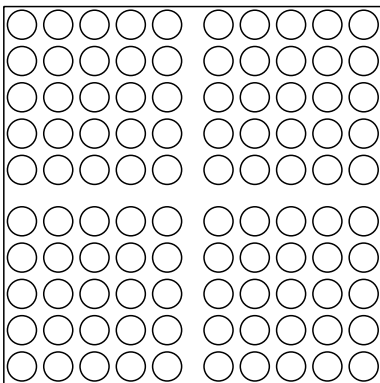
$5 + 3 = \underline{\quad}$



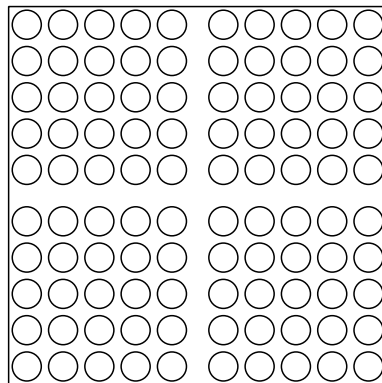
$11 + 3 = \underline{\quad}$



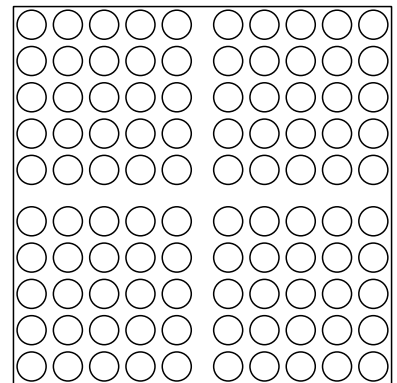
$7 + 2 = \underline{\quad}$



$84 + 5 = \underline{\quad}$



$42 + 7 = \underline{\quad}$



$95 + 2 = \underline{\quad}$

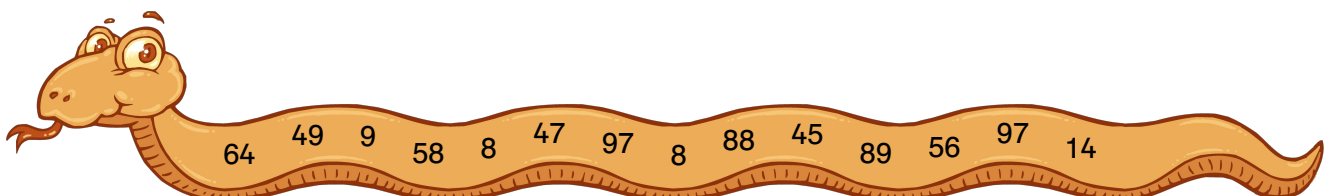
$$\begin{array}{r} 31 \\ + 33 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 2 \\ \hline \end{array}$$

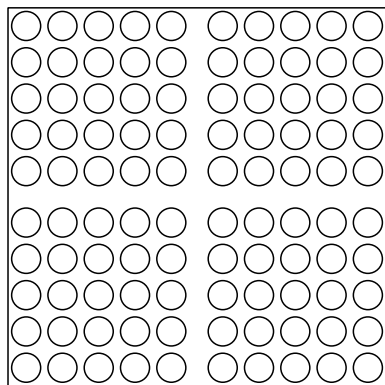
$$\begin{array}{r} 44 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ + 20 \\ \hline \end{array}$$

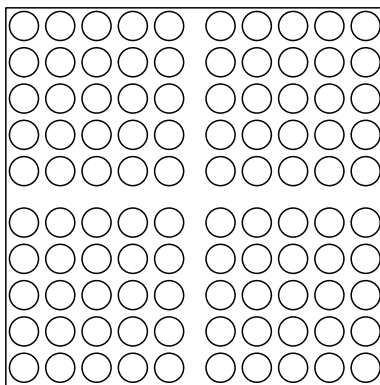
$$\begin{array}{r} 35 \\ + 10 \\ \hline \end{array}$$



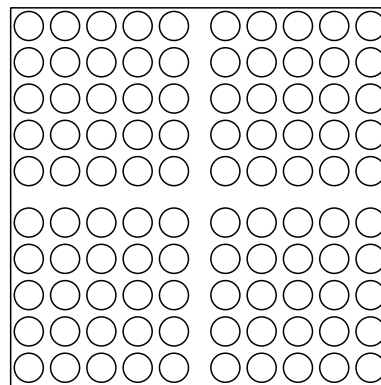
Addition im Zahlenraum 100 ohne Überschreitung 2



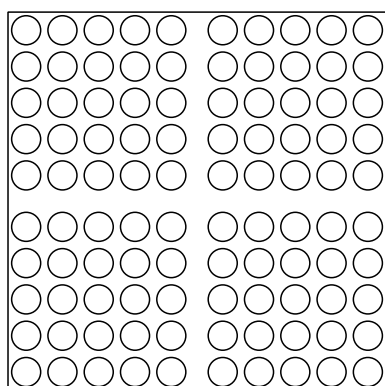
$98 + 1 = \underline{\quad}$



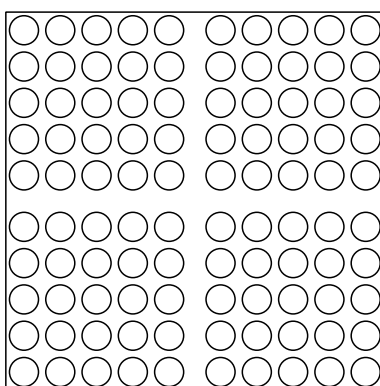
$17 + 3 = \underline{\quad}$



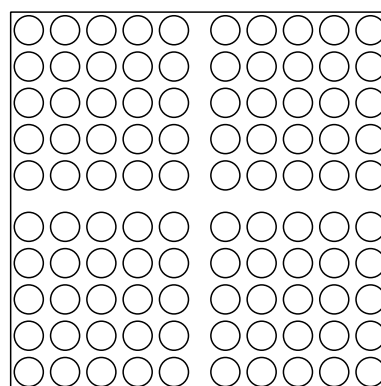
$90 + 10 = \underline{\quad}$



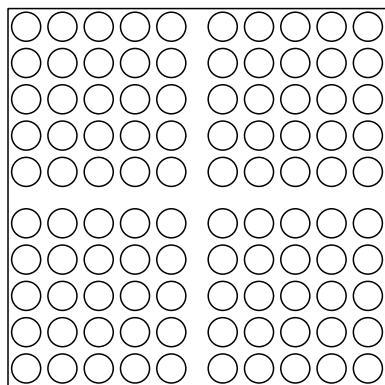
$97 + 2 = \underline{\quad}$



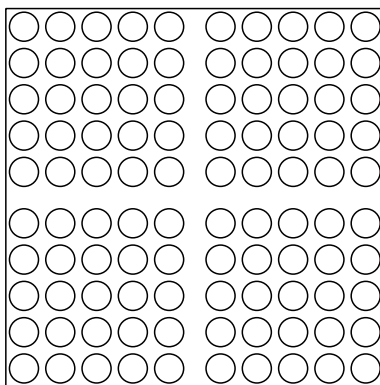
$63 + 1 = \underline{\quad}$



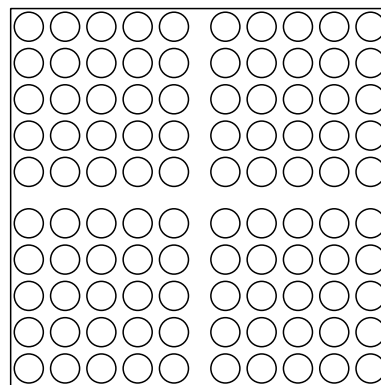
$51 + 6 = \underline{\quad}$



$78 + 2 = \underline{\quad}$



$42 + 7 = \underline{\quad}$



$71 + 2 = \underline{\quad}$

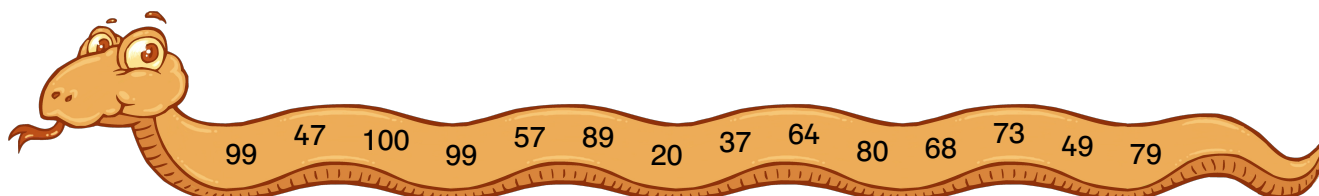
$$\begin{array}{r} 16 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ + 21 \\ \hline \end{array}$$

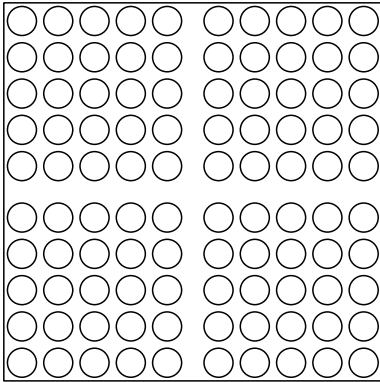
$$\begin{array}{r} 31 \\ + 58 \\ \hline \end{array}$$

$$\begin{array}{r} 66 \\ + 2 \\ \hline \end{array}$$

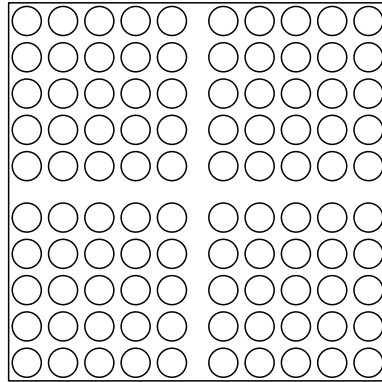
$$\begin{array}{r} 13 \\ + 34 \\ \hline \end{array}$$



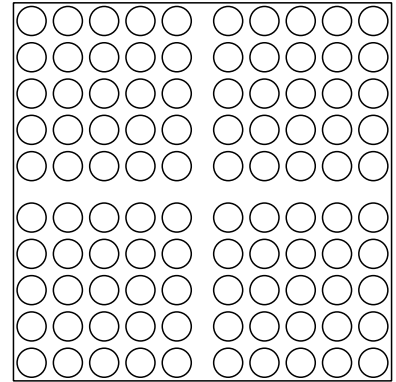
Addition im Zahlenraum 100 ohne Überschreitung 3



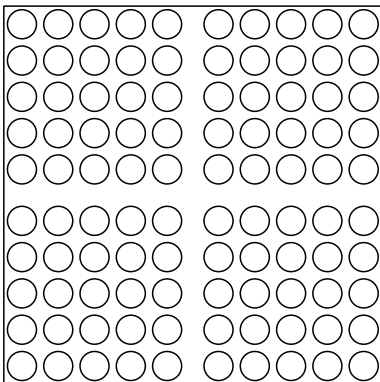
$33 + 5 = \underline{\quad}$



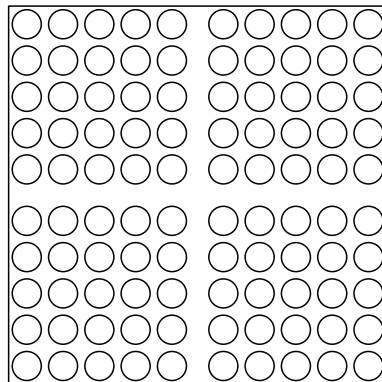
$76 + 1 = \underline{\quad}$



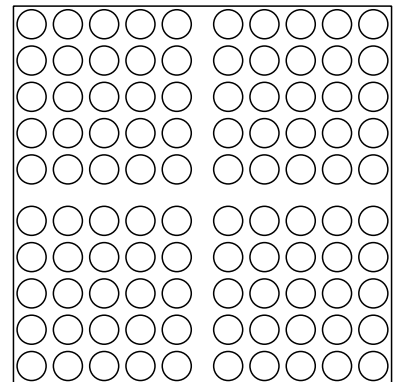
$47 + 1 = \underline{\quad}$



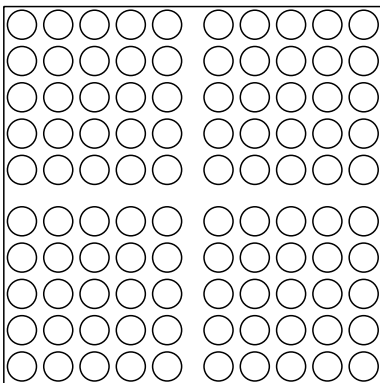
$2 + 3 = \underline{\quad}$



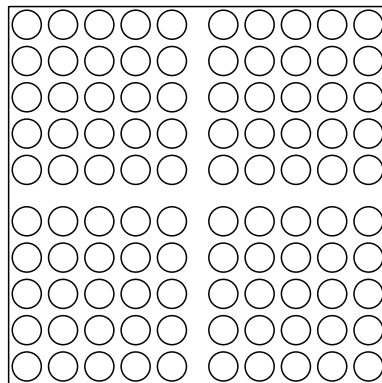
$93 + 5 = \underline{\quad}$



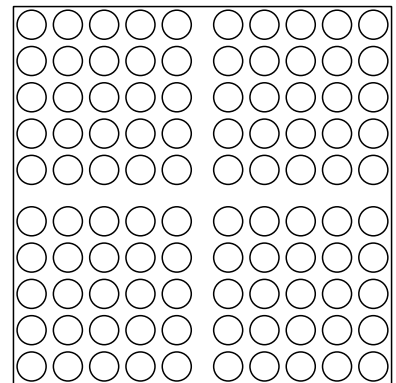
$63 + 5 = \underline{\quad}$



$91 + 8 = \underline{\quad}$



$22 + 2 = \underline{\quad}$



$23 + 7 = \underline{\quad}$

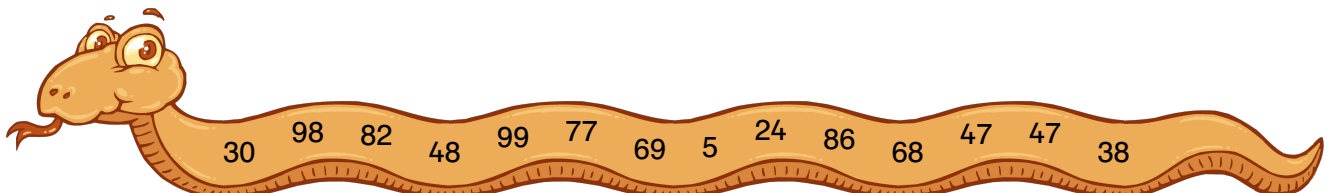
$$\begin{array}{r} 37 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 61 \\ + 21 \\ \hline \end{array}$$

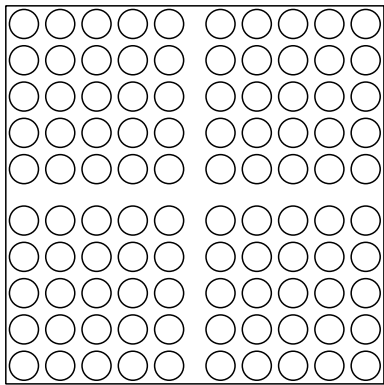
$$\begin{array}{r} 35 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ + 53 \\ \hline \end{array}$$

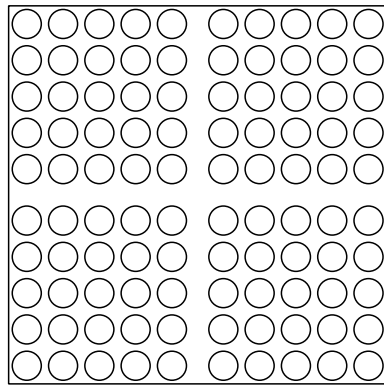
$$\begin{array}{r} 62 \\ + 7 \\ \hline \end{array}$$



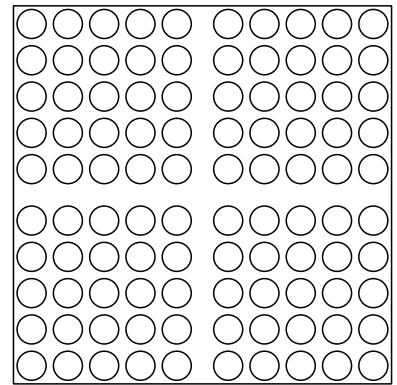
Addition im Zahlenraum 100 ohne Überschreitung 4



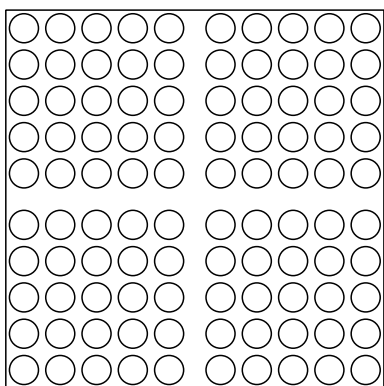
$31 + 4 = \underline{\quad}$



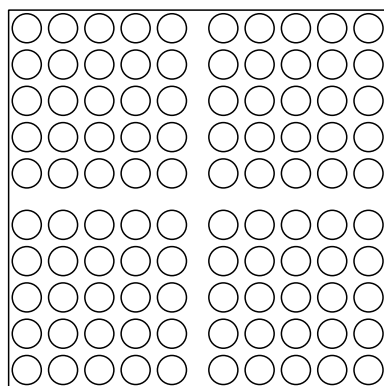
$96 + 1 = \underline{\quad}$



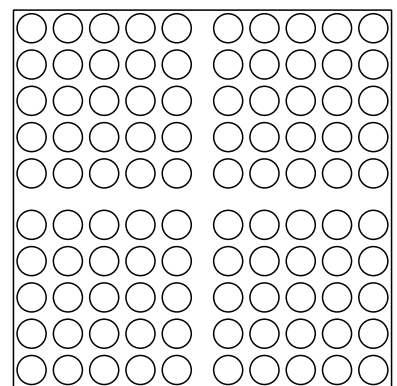
$47 + 2 = \underline{\quad}$



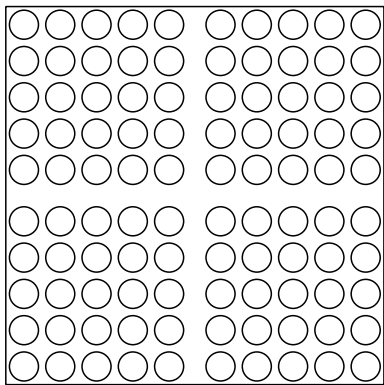
$86 + 2 = \underline{\quad}$



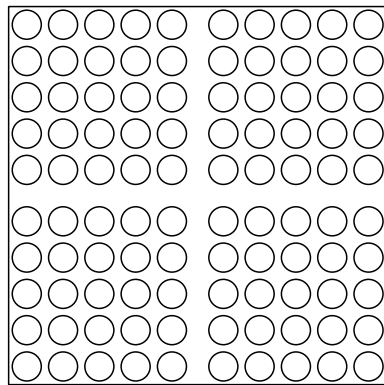
$34 + 2 = \underline{\quad}$



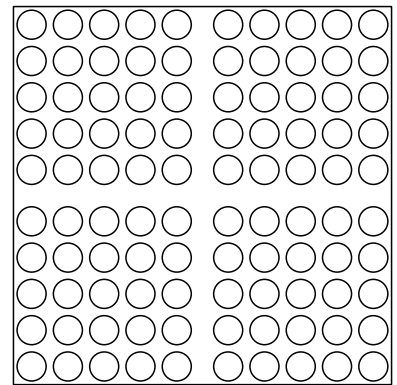
$73 + 6 = \underline{\quad}$



$67 + 2 = \underline{\quad}$



$7 + 3 = \underline{\quad}$



$23 + 3 = \underline{\quad}$

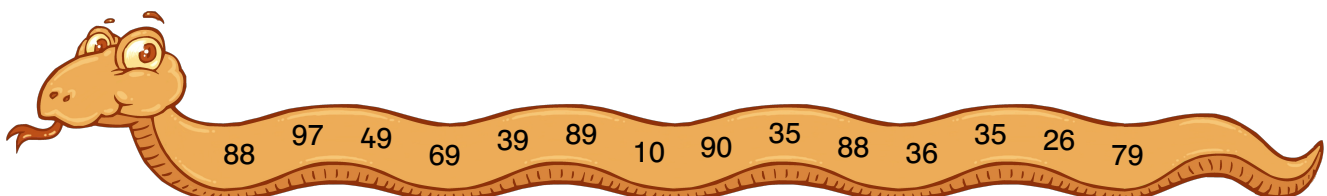
$$\begin{array}{r} 20 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 40 \\ + 50 \\ \hline \end{array}$$

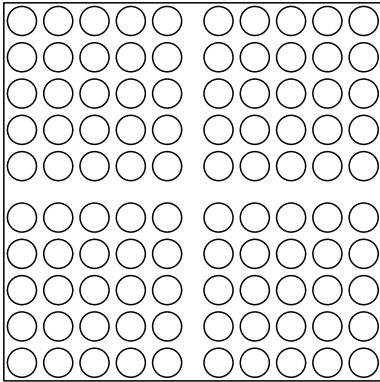
$$\begin{array}{r} 67 \\ + 21 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 14 \\ \hline \end{array}$$

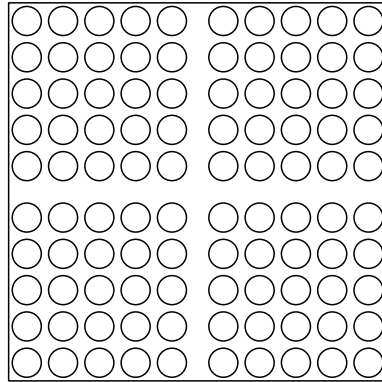
$$\begin{array}{r} 26 \\ + 63 \\ \hline \end{array}$$



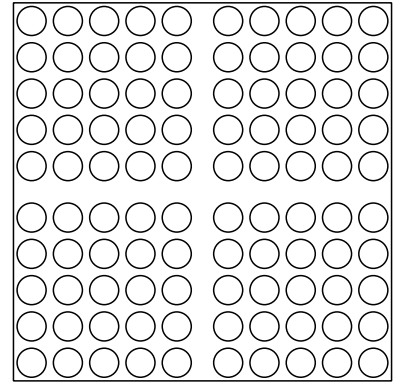
Addition im Zahlenraum 100 ohne Überschreitung 5



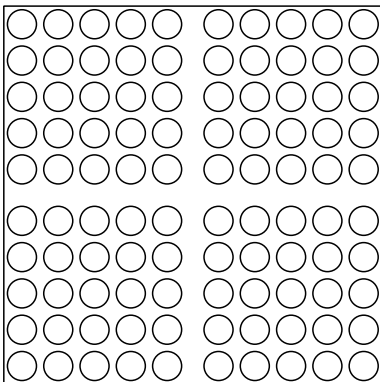
$34 + 3 = \underline{\quad}$



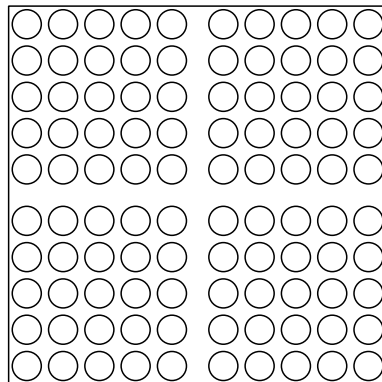
$63 + 4 = \underline{\quad}$



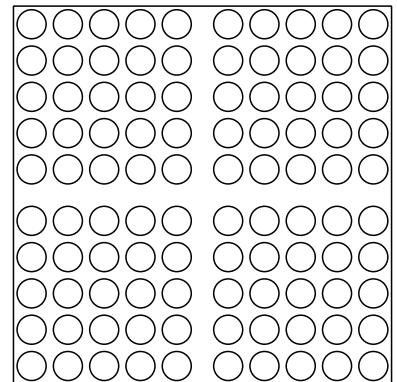
$41 + 4 = \underline{\quad}$



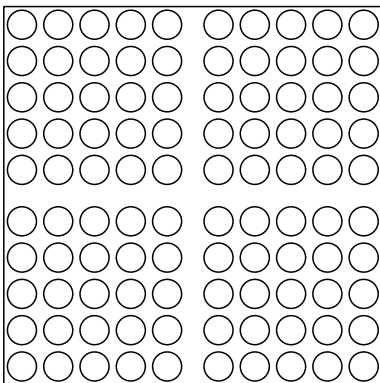
$45 + 2 = \underline{\quad}$



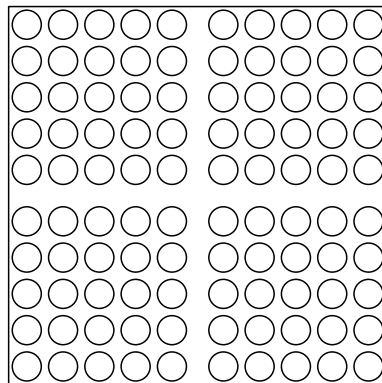
$58 + 2 = \underline{\quad}$



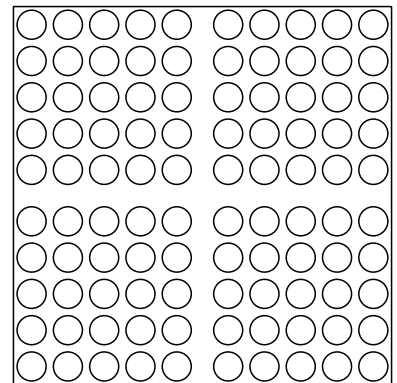
$51 + 1 = \underline{\quad}$



$68 + 2 = \underline{\quad}$



$51 + 7 = \underline{\quad}$



$51 + 9 = \underline{\quad}$

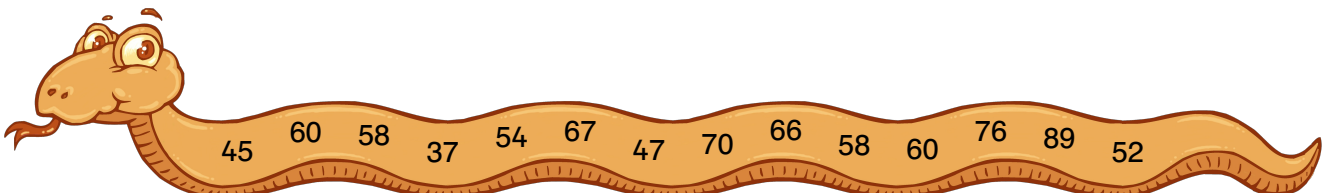
$$\begin{array}{r} 65 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 2 \\ \hline \end{array}$$

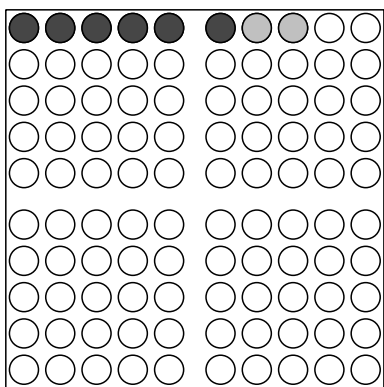
$$\begin{array}{r} 55 \\ + 34 \\ \hline \end{array}$$

$$\begin{array}{r} 36 \\ + 30 \\ \hline \end{array}$$

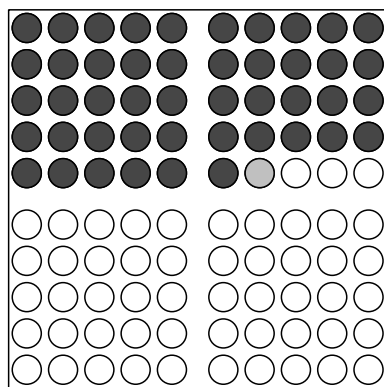
$$\begin{array}{r} 34 \\ + 20 \\ \hline \end{array}$$



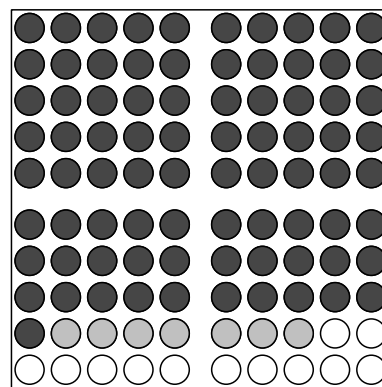
Addition im Zahlenraum 100 ohne Überschreitung 1



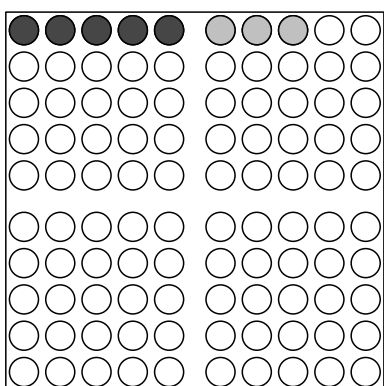
$$6 + 2 = \underline{8}$$



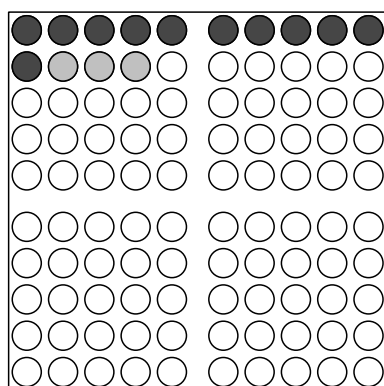
$$46 + 1 = \underline{47}$$



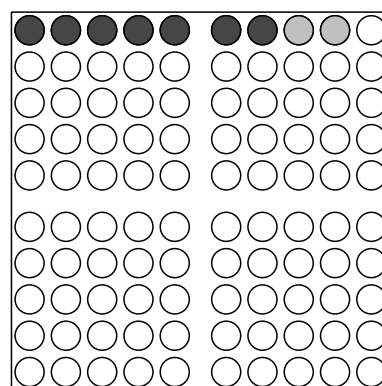
$$81 + 7 = \underline{88}$$



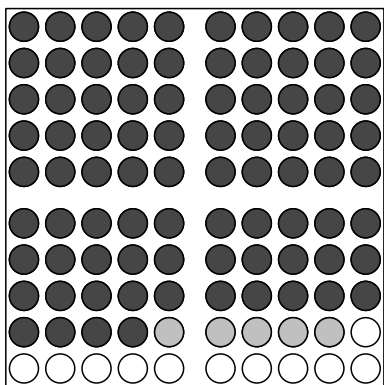
$$5 + 3 = \underline{8}$$



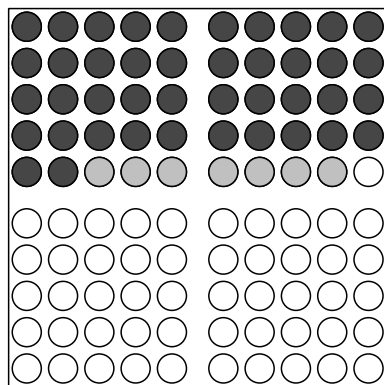
$$11 + 3 = \underline{14}$$



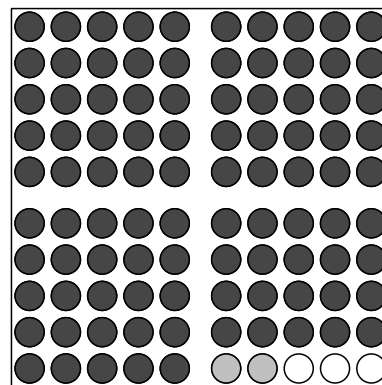
$$7 + 2 = \underline{9}$$



$$84 + 5 = \underline{89}$$



$$42 + 7 = \underline{49}$$



$$95 + 2 = \underline{97}$$

$$\begin{array}{r} 31 \\ + 33 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 56 \\ + 2 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 44 \\ + 12 \\ \hline 56 \end{array}$$

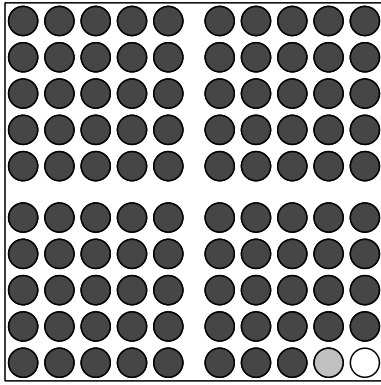
$$\begin{array}{r} 77 \\ + 20 \\ \hline 97 \end{array}$$

$$\begin{array}{r} 35 \\ + 10 \\ \hline 45 \end{array}$$

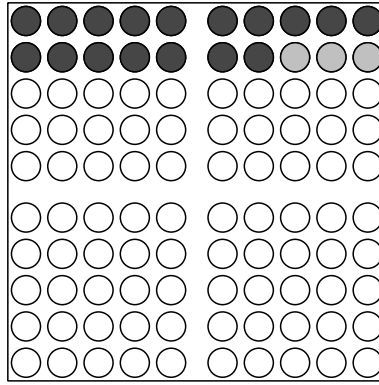


64 49 9 58 8 47 97 8 88 45 89 56 97 14

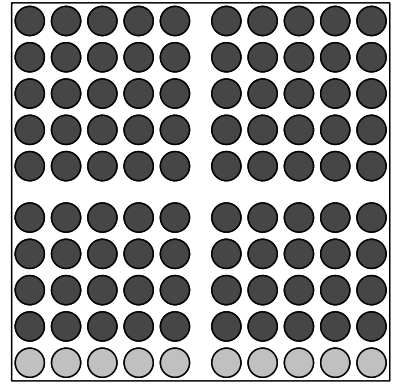
Addition im Zahlenraum 100 ohne Überschreitung 2



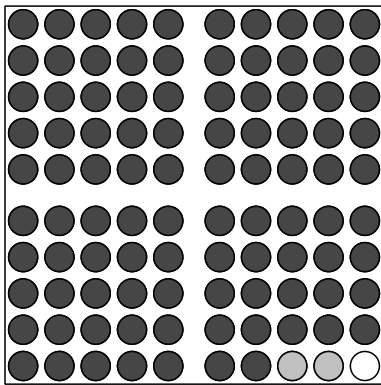
$$98 + 1 = \underline{99}$$



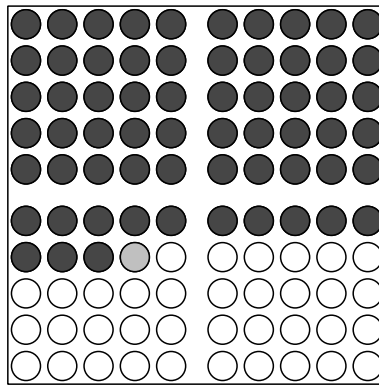
$$17 + 3 = \underline{20}$$



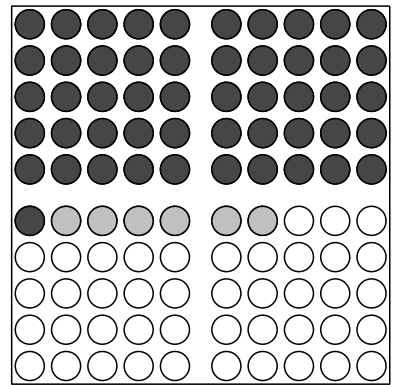
$$90 + 10 = \underline{100}$$



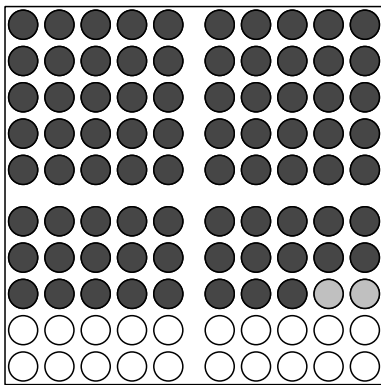
$$97 + 2 = \underline{99}$$



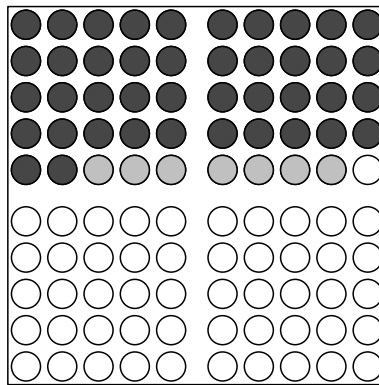
$$63 + 1 = \underline{64}$$



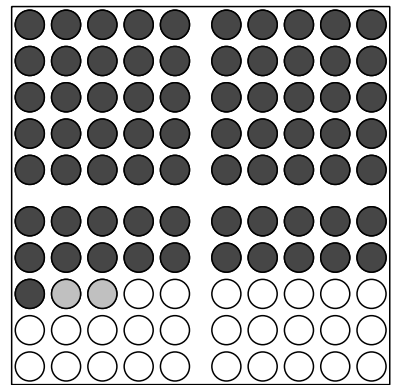
$$51 + 6 = \underline{57}$$



$$78 + 2 = \underline{80}$$



$$42 + 7 = \underline{49}$$



$$71 + 2 = \underline{73}$$

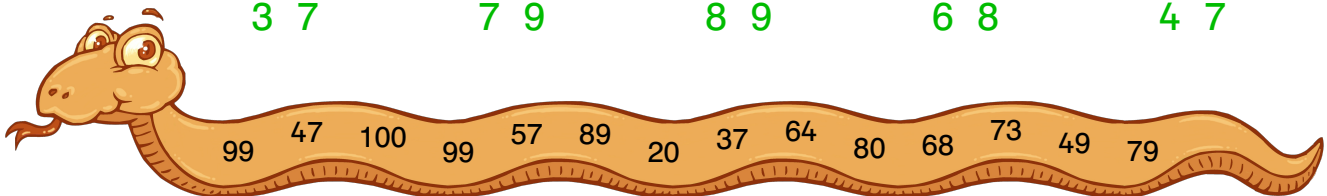
$$\begin{array}{r} 16 \\ + 21 \\ \hline 37 \end{array}$$

$$\begin{array}{r} 58 \\ + 21 \\ \hline 79 \end{array}$$

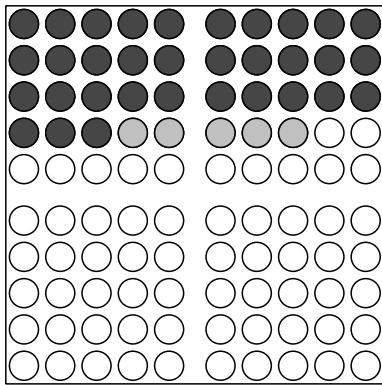
$$\begin{array}{r} 31 \\ + 58 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 66 \\ + 2 \\ \hline 68 \end{array}$$

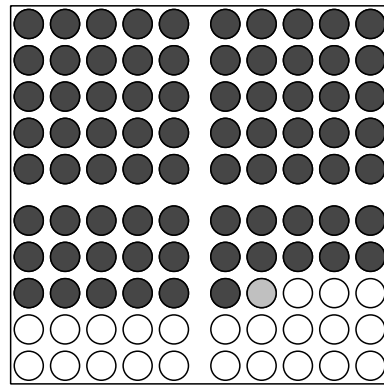
$$\begin{array}{r} 13 \\ + 34 \\ \hline 47 \end{array}$$



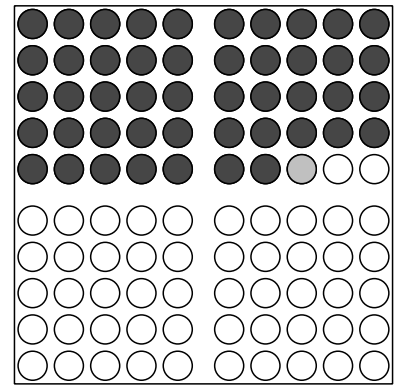
Addition im Zahlenraum 100 ohne Überschreitung 3



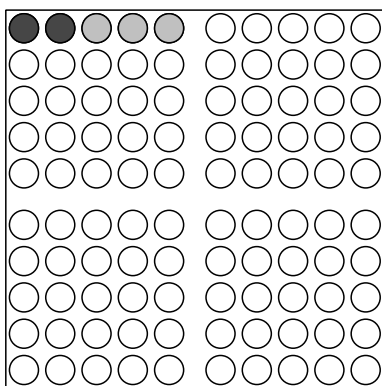
$$33 + 5 = \underline{38}$$



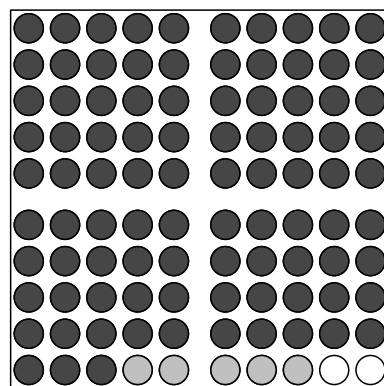
$$76 + 1 = \underline{77}$$



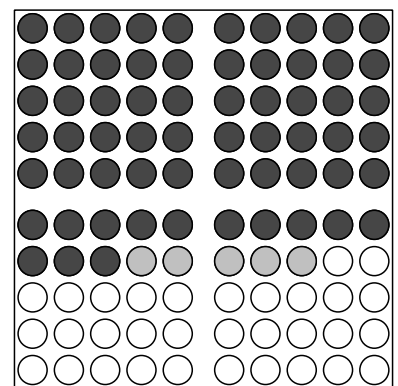
$$47 + 1 = \underline{48}$$



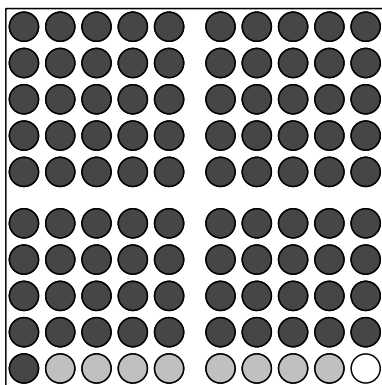
$$2 + 3 = \underline{5}$$



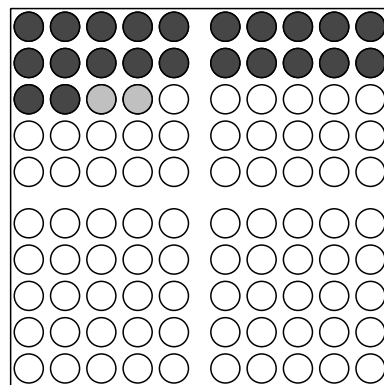
$$93 + 5 = \underline{98}$$



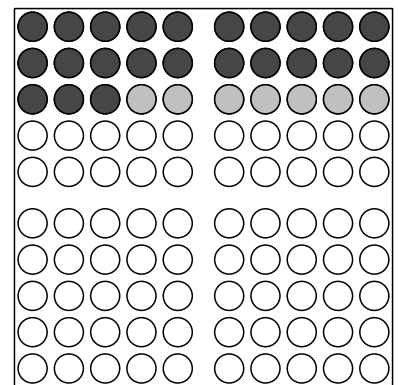
$$63 + 5 = \underline{68}$$



$$91 + 8 = \underline{99}$$



$$22 + 2 = \underline{24}$$



$$23 + 7 = \underline{30}$$

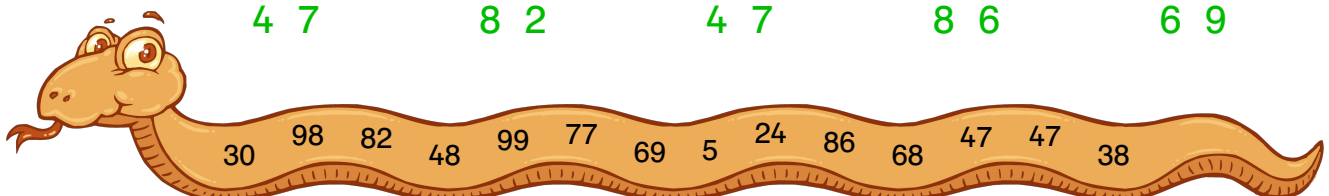
$$\begin{array}{r} 37 \\ + 10 \\ \hline 47 \end{array}$$

$$\begin{array}{r} 61 \\ + 21 \\ \hline 82 \end{array}$$

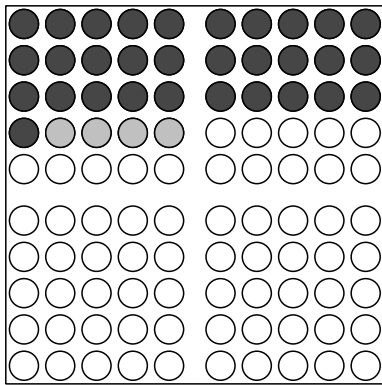
$$\begin{array}{r} 35 \\ + 12 \\ \hline 47 \end{array}$$

$$\begin{array}{r} 33 \\ + 53 \\ \hline 86 \end{array}$$

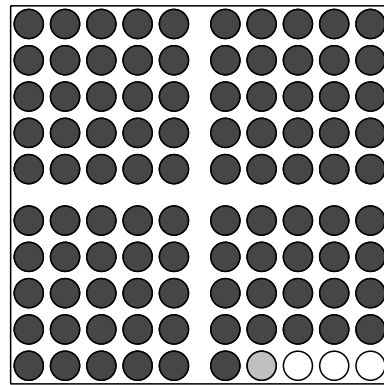
$$\begin{array}{r} 62 \\ + 7 \\ \hline 69 \end{array}$$



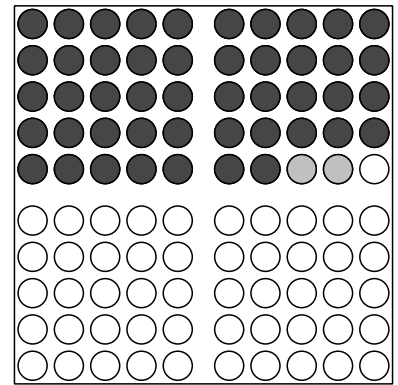
Addition im Zahlenraum 100 ohne Überschreitung 4



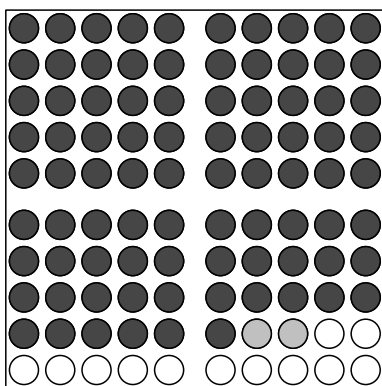
$$31 + 4 = \underline{35}$$



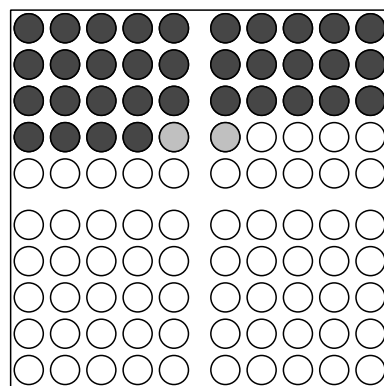
$$96 + 1 = \underline{97}$$



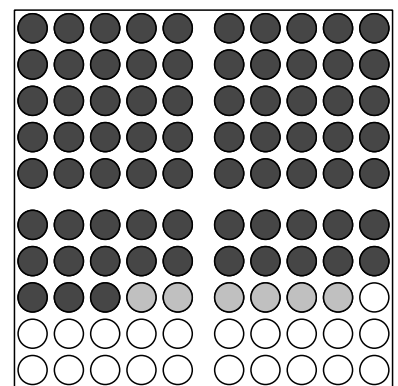
$$47 + 2 = \underline{49}$$



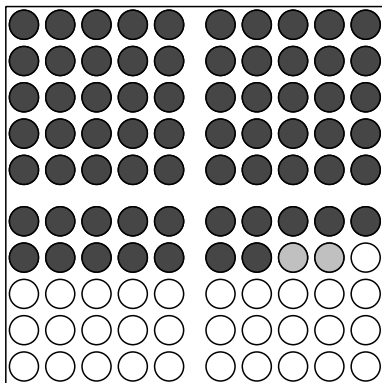
$$86 + 2 = \underline{88}$$



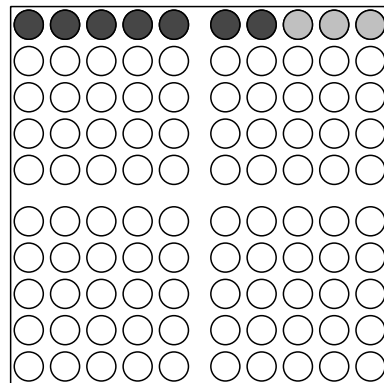
$$34 + 2 = \underline{36}$$



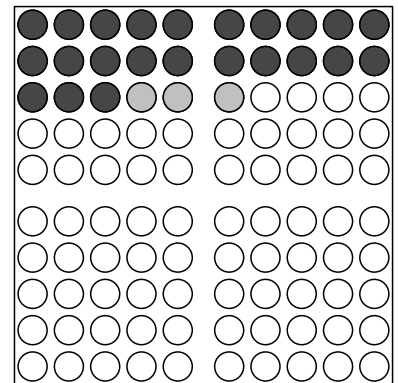
$$73 + 6 = \underline{79}$$



$$67 + 2 = \underline{69}$$



$$7 + 3 = \underline{10}$$



$$23 + 3 = \underline{26}$$

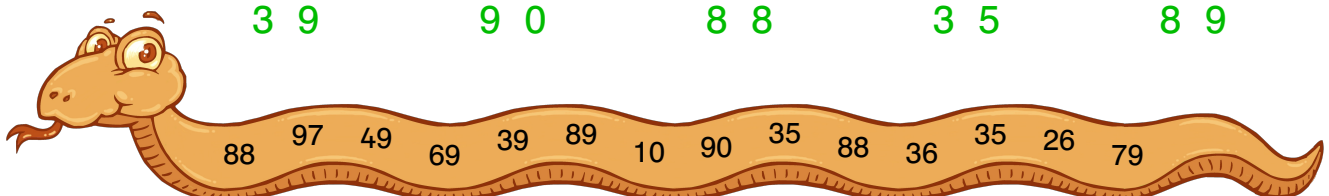
$$\begin{array}{r} 20 \\ + 19 \\ \hline 39 \end{array}$$

$$\begin{array}{r} 40 \\ + 50 \\ \hline 90 \end{array}$$

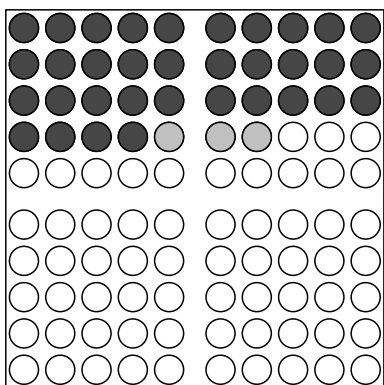
$$\begin{array}{r} 67 \\ + 21 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 21 \\ + 14 \\ \hline 35 \end{array}$$

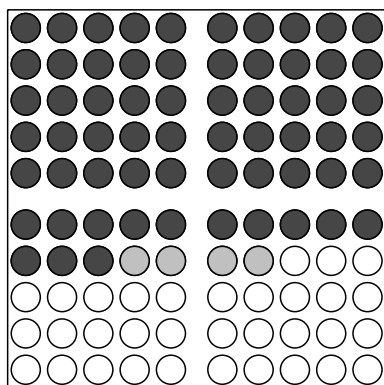
$$\begin{array}{r} 26 \\ + 63 \\ \hline 89 \end{array}$$



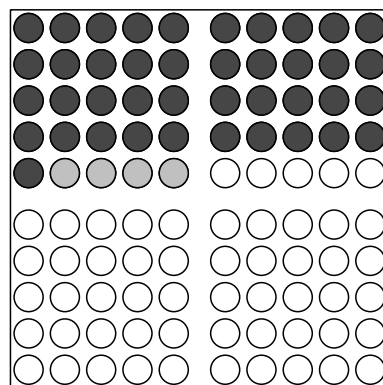
Addition im Zahlenraum 100 ohne Überschreitung 5



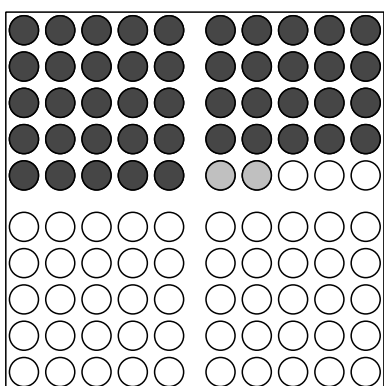
$$34 + 3 = \underline{37}$$



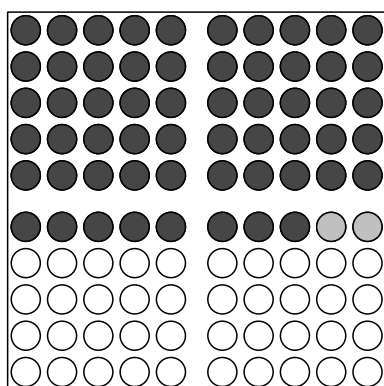
$$63 + 4 = \underline{67}$$



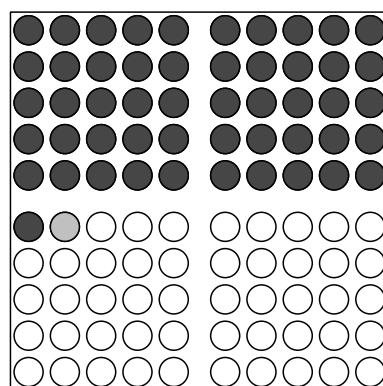
$$41 + 4 = \underline{45}$$



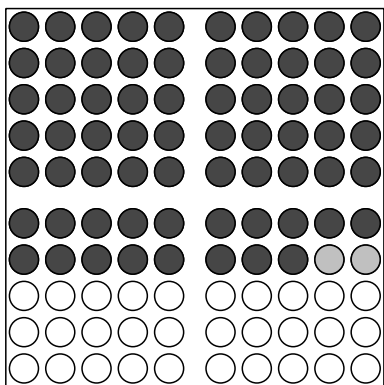
$$45 + 2 = \underline{47}$$



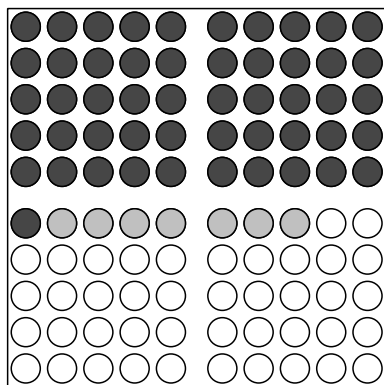
$$58 + 2 = \underline{60}$$



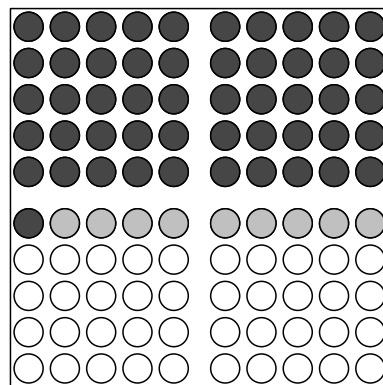
$$51 + 1 = \underline{52}$$



$$68 + 2 = \underline{70}$$



$$51 + 7 = \underline{58}$$



$$51 + 9 = \underline{60}$$

$$\begin{array}{r} 65 \\ + 11 \\ \hline 76 \end{array}$$

$$\begin{array}{r} 56 \\ + 2 \\ \hline 58 \end{array}$$

$$\begin{array}{r} 55 \\ + 34 \\ \hline 89 \end{array}$$

$$\begin{array}{r} 36 \\ + 30 \\ \hline 66 \end{array}$$

$$\begin{array}{r} 34 \\ + 20 \\ \hline 54 \end{array}$$

