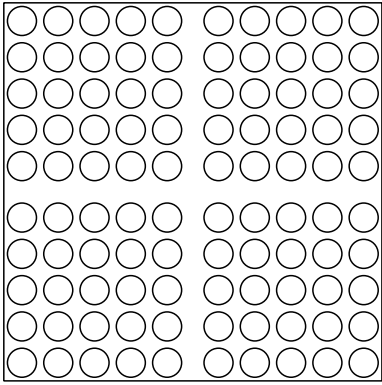
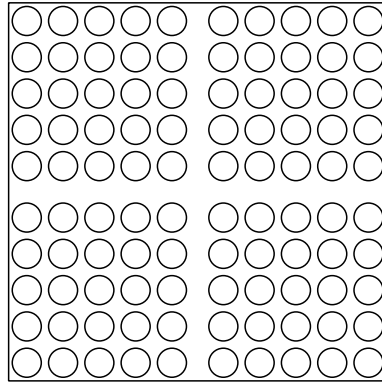


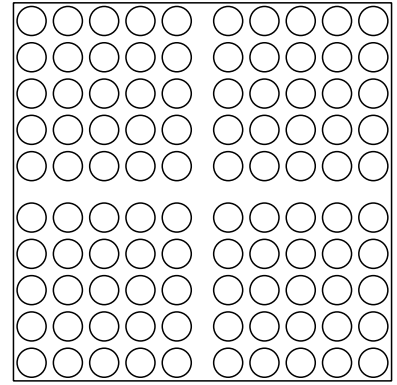
Addition im Zahlenraum 100 mit Überschreitung 1



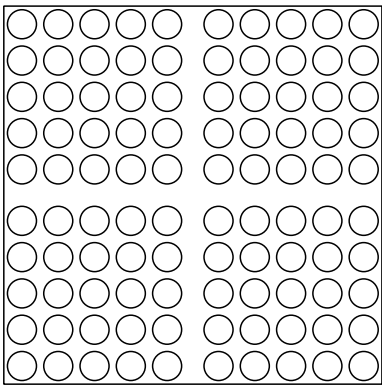
$75 + 15 = \underline{\quad}$



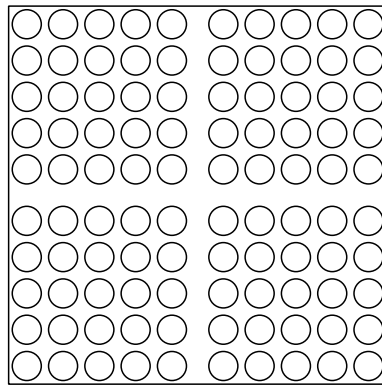
$17 + 30 = \underline{\quad}$



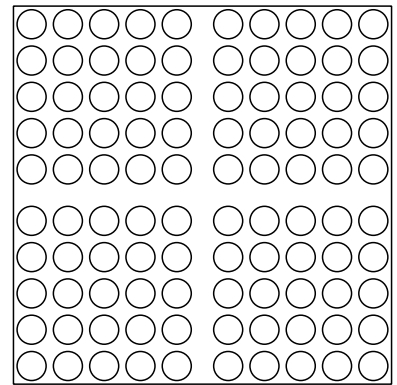
$23 + 77 = \underline{\quad}$



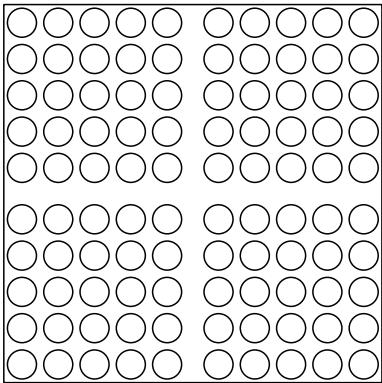
$1 + 62 = \underline{\quad}$



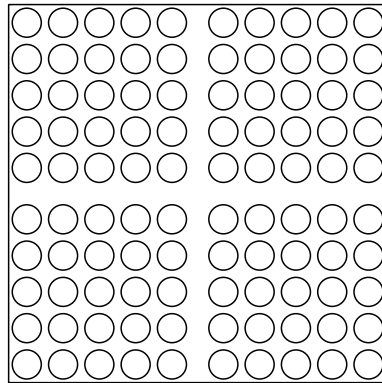
$31 + 29 = \underline{\quad}$



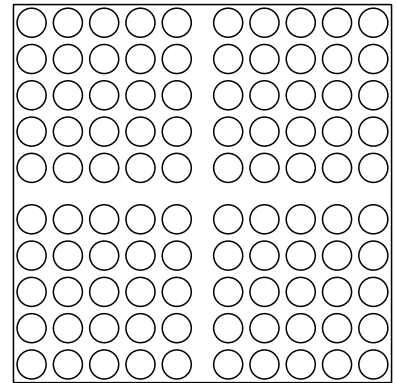
$59 + 23 = \underline{\quad}$



$52 + 4 = \underline{\quad}$



$13 + 82 = \underline{\quad}$



$26 + 57 = \underline{\quad}$

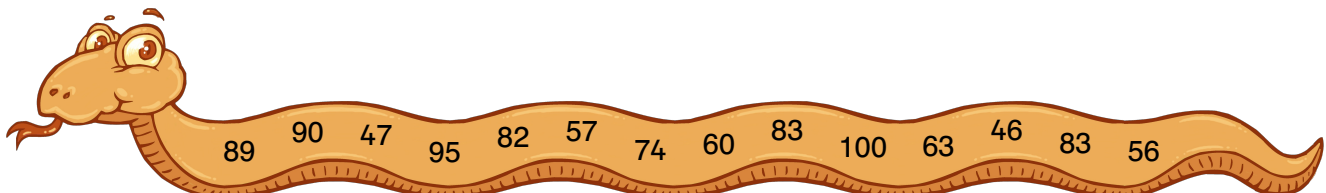
$$\begin{array}{r} 21 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 34 \\ + 23 \\ \hline \end{array}$$

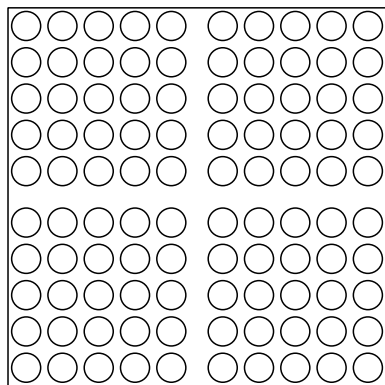
$$\begin{array}{r} 15 \\ + 31 \\ \hline \end{array}$$

$$\begin{array}{r} 85 \\ + 4 \\ \hline \end{array}$$

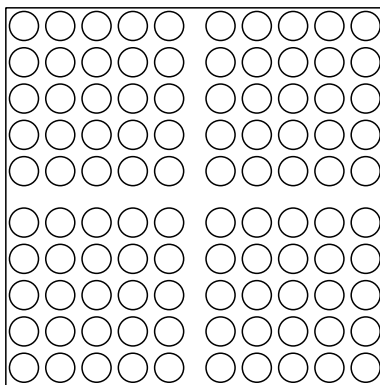
$$\begin{array}{r} 55 \\ + 28 \\ \hline \end{array}$$



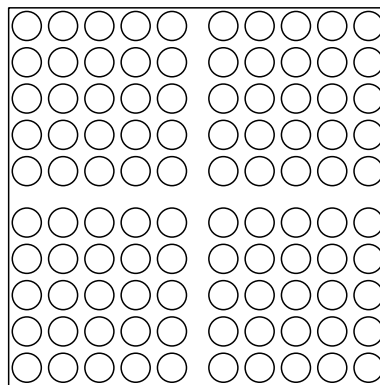
Addition im Zahlenraum 100 mit Überschreitung 2



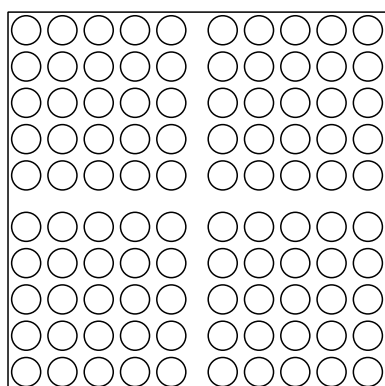
$20 + 60 = \underline{\quad}$



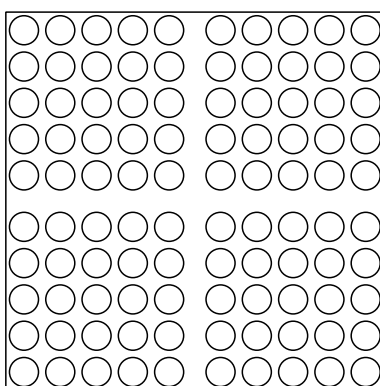
$69 + 15 = \underline{\quad}$



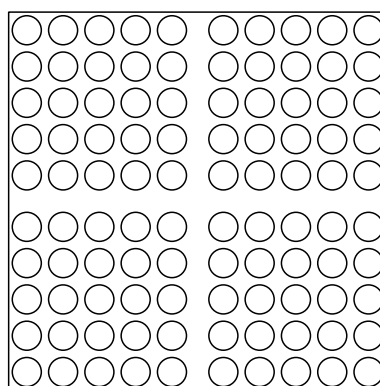
$40 + 58 = \underline{\quad}$



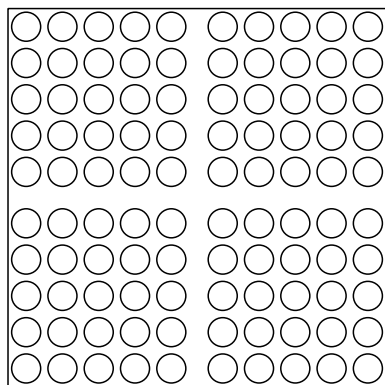
$61 + 35 = \underline{\quad}$



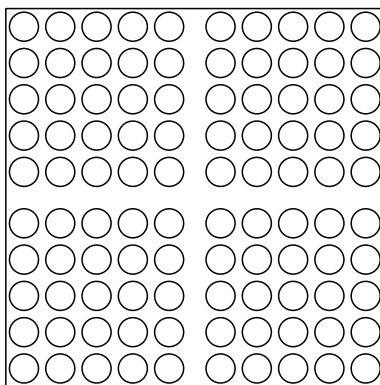
$75 + 25 = \underline{\quad}$



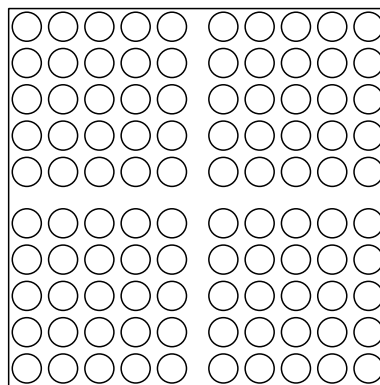
$1 + 26 = \underline{\quad}$



$67 + 25 = \underline{\quad}$



$50 + 46 = \underline{\quad}$



$64 + 11 = \underline{\quad}$

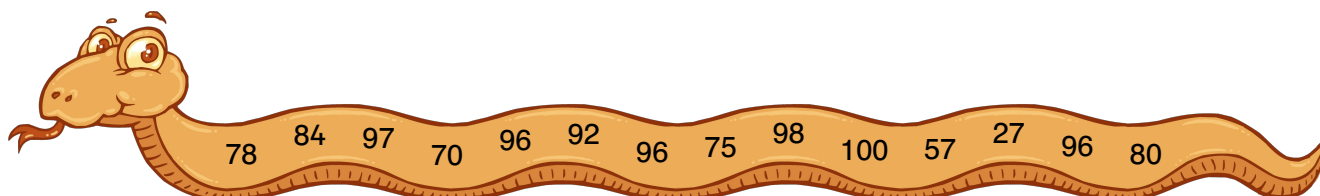
$$\begin{array}{r} 32 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 64 \\ + 14 \\ \hline \end{array}$$

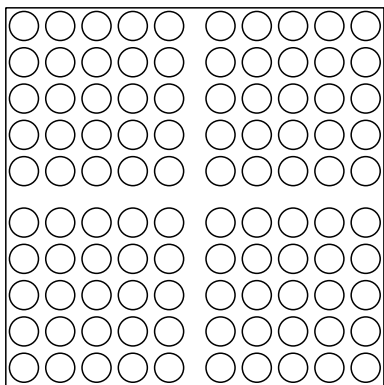
$$\begin{array}{r} 46 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 15 \\ + 82 \\ \hline \end{array}$$

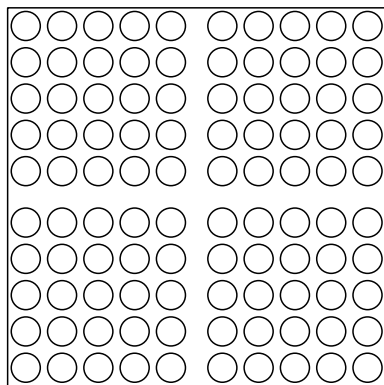
$$\begin{array}{r} 89 \\ + 7 \\ \hline \end{array}$$



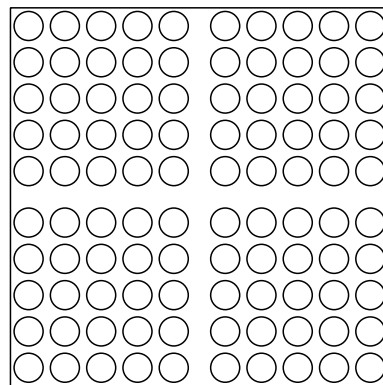
Addition im Zahlenraum 100 mit Überschreitung 3



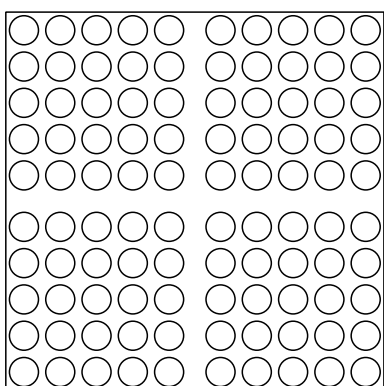
$56 + 43 = \underline{\quad}$



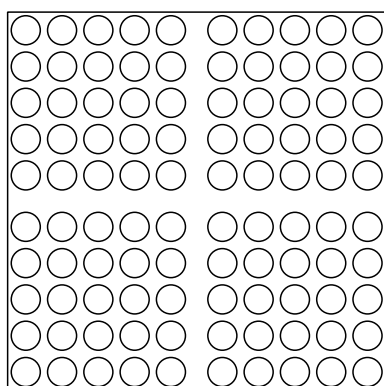
$75 + 7 = \underline{\quad}$



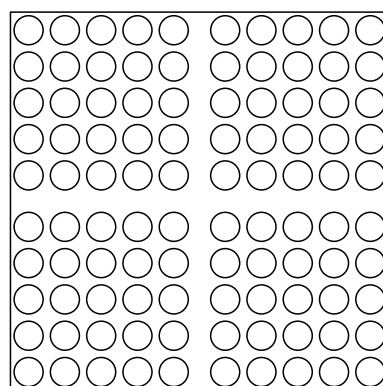
$73 + 5 = \underline{\quad}$



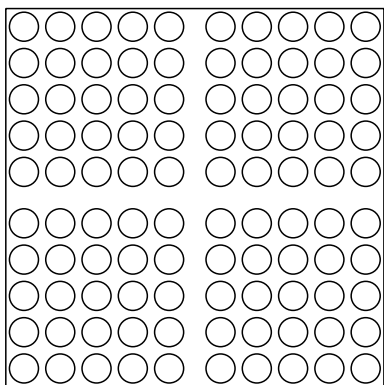
$9 + 35 = \underline{\quad}$



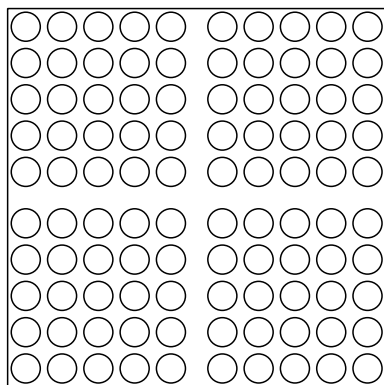
$6 + 79 = \underline{\quad}$



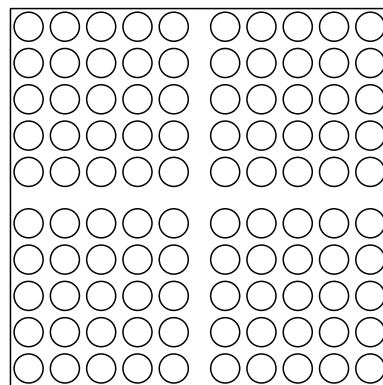
$42 + 15 = \underline{\quad}$



$48 + 4 = \underline{\quad}$



$34 + 20 = \underline{\quad}$



$51 + 43 = \underline{\quad}$

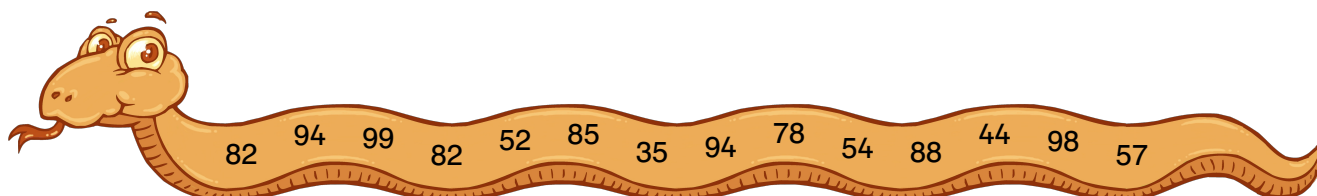
$$\begin{array}{r} 11 \\ + 71 \\ \hline \end{array}$$

$$\begin{array}{r} 19 \\ + 79 \\ \hline \end{array}$$

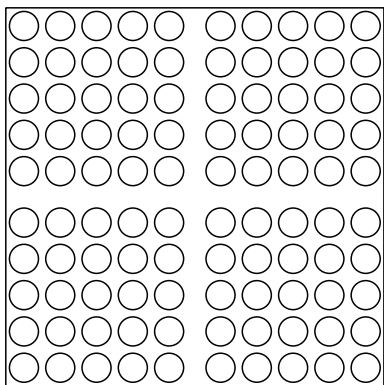
$$\begin{array}{r} 76 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ + 7 \\ \hline \end{array}$$

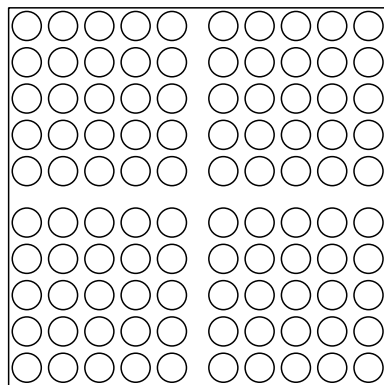
$$\begin{array}{r} 27 \\ + 8 \\ \hline \end{array}$$



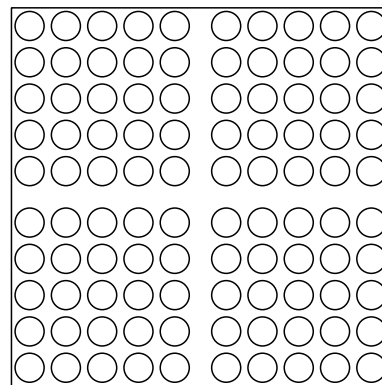
Addition im Zahlenraum 100 mit Überschreitung 4



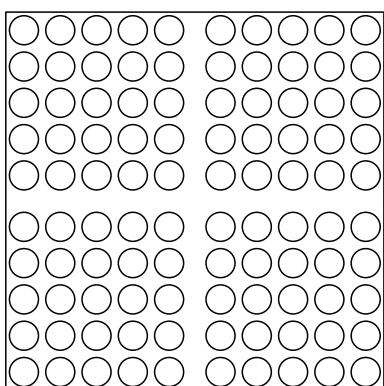
$37 + 51 = \underline{\quad}$



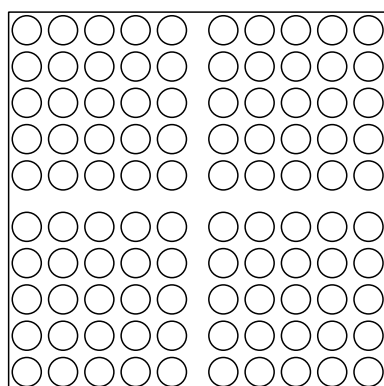
$3 + 75 = \underline{\quad}$



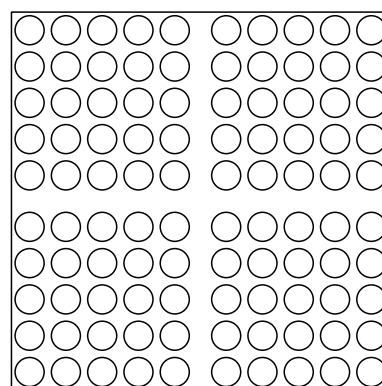
$2 + 28 = \underline{\quad}$



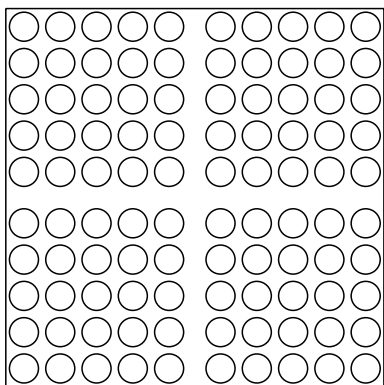
$31 + 4 = \underline{\quad}$



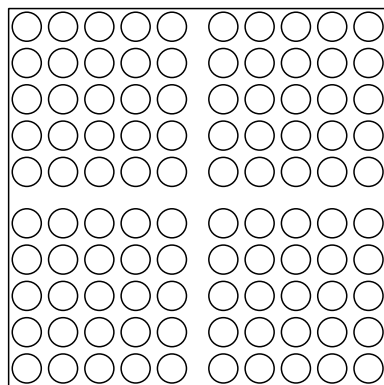
$68 + 32 = \underline{\quad}$



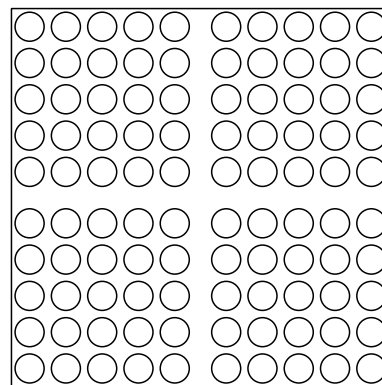
$39 + 58 = \underline{\quad}$



$42 + 38 = \underline{\quad}$



$2 + 91 = \underline{\quad}$



$27 + 52 = \underline{\quad}$

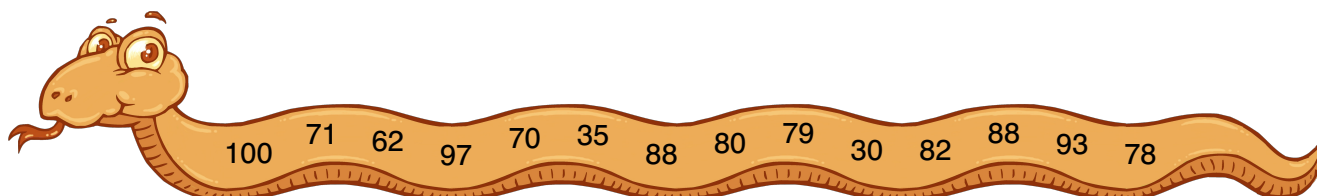
$$\begin{array}{r} 27 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 26 \\ \hline \end{array}$$

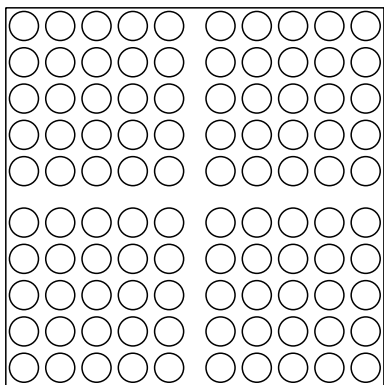
$$\begin{array}{r} 29 \\ + 41 \\ \hline \end{array}$$

$$\begin{array}{r} 58 \\ + 30 \\ \hline \end{array}$$

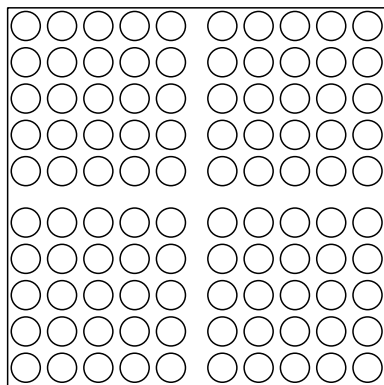
$$\begin{array}{r} 58 \\ + 13 \\ \hline \end{array}$$



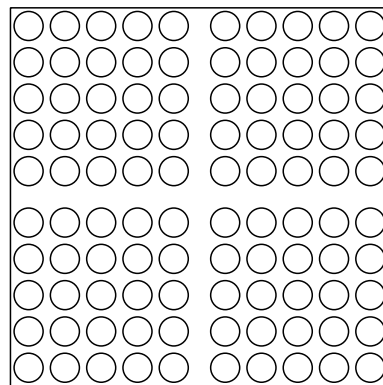
Addition im Zahlenraum 100 mit Überschreitung 5



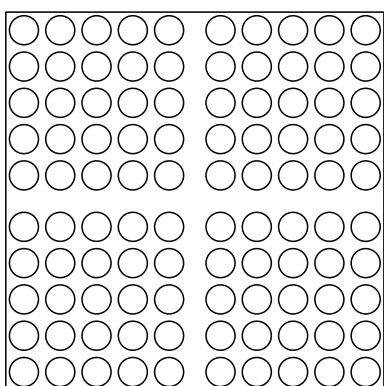
$20 + 77 = \underline{\quad}$



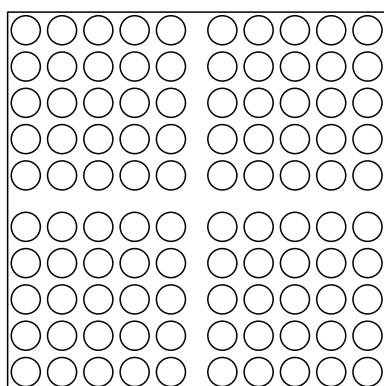
$59 + 10 = \underline{\quad}$



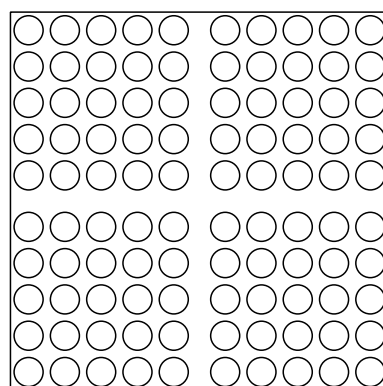
$7 + 13 = \underline{\quad}$



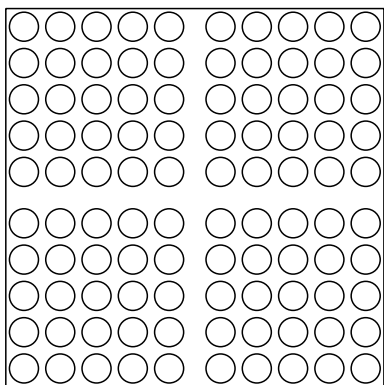
$66 + 20 = \underline{\quad}$



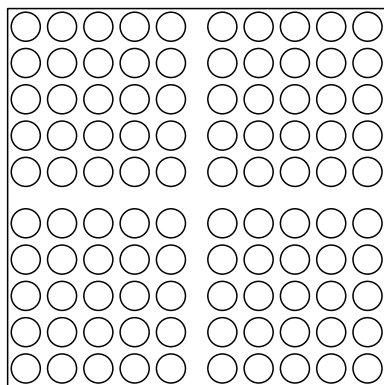
$38 + 1 = \underline{\quad}$



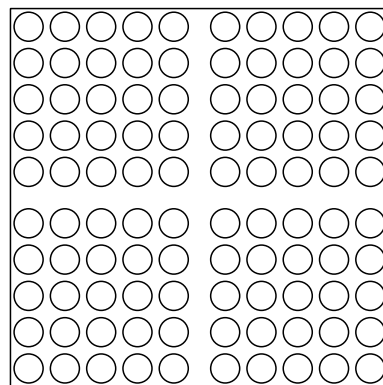
$52 + 36 = \underline{\quad}$



$55 + 13 = \underline{\quad}$



$28 + 10 = \underline{\quad}$



$39 + 17 = \underline{\quad}$

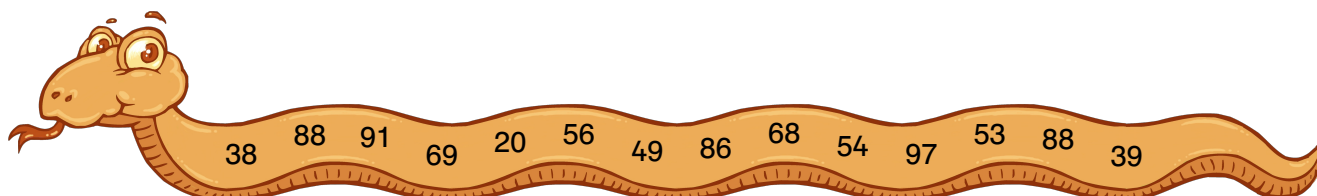
$$\begin{array}{r} 36 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 87 \\ + 4 \\ \hline \end{array}$$

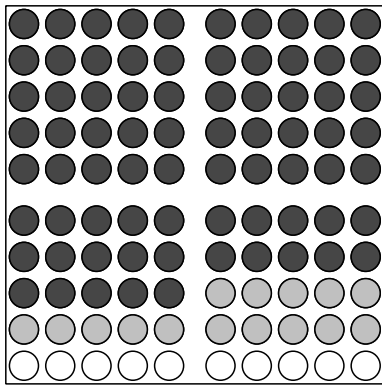
$$\begin{array}{r} 79 \\ + 9 \\ \hline \end{array}$$

$$\begin{array}{r} 18 \\ + 35 \\ \hline \end{array}$$

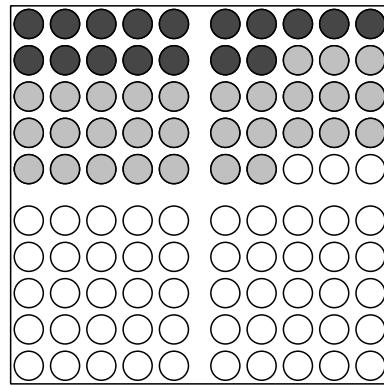
$$\begin{array}{r} 22 \\ + 32 \\ \hline \end{array}$$



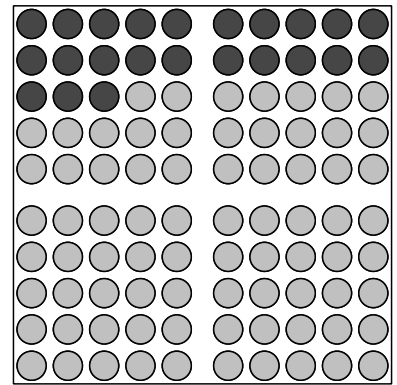
Addition im Zahlenraum 100 mit Überschreitung 1



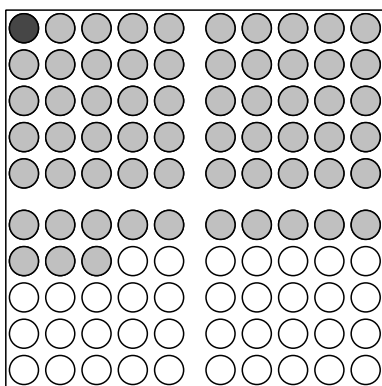
$$75 + 15 = \underline{90}$$



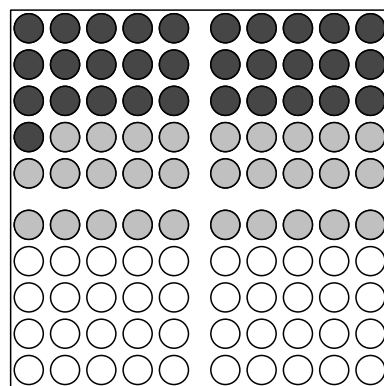
$$17 + 30 = \underline{47}$$



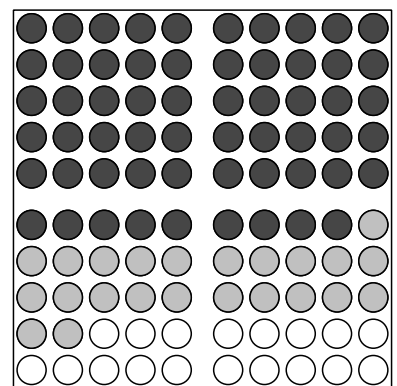
$$23 + 77 = \underline{100}$$



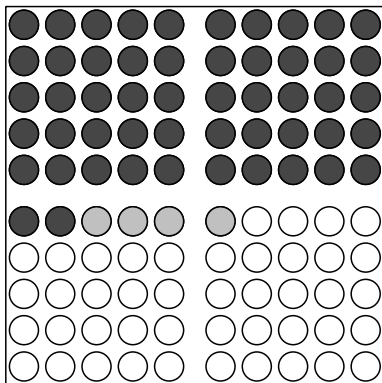
$$1 + 62 = \underline{63}$$



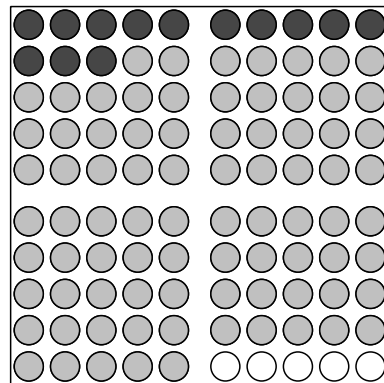
$$31 + 29 = \underline{60}$$



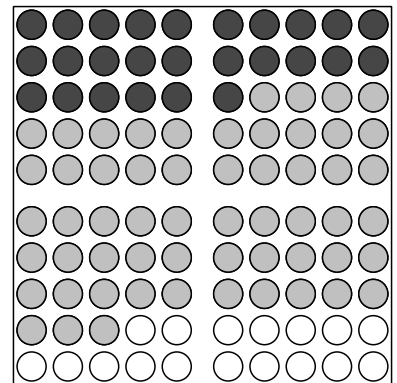
$$59 + 23 = \underline{82}$$



$$52 + 4 = \underline{56}$$



$$13 + 82 = \underline{95}$$



$$26 + 57 = \underline{83}$$

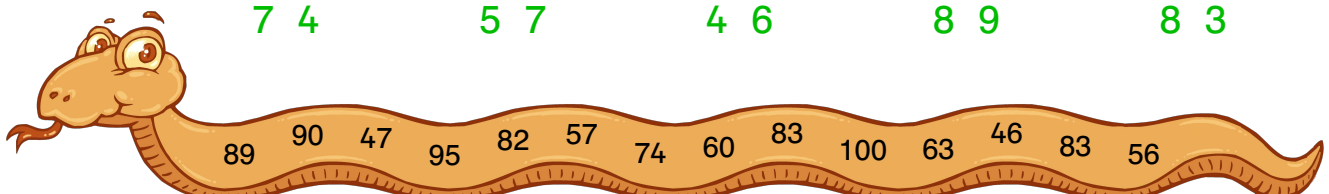
$$\begin{array}{r} 21 \\ + 53 \\ \hline 74 \end{array}$$

$$\begin{array}{r} 34 \\ + 23 \\ \hline 57 \end{array}$$

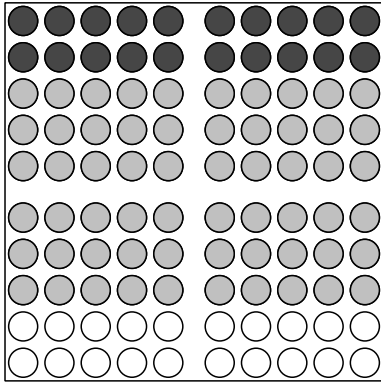
$$\begin{array}{r} 15 \\ + 31 \\ \hline 46 \end{array}$$

$$\begin{array}{r} 85 \\ + 4 \\ \hline 89 \end{array}$$

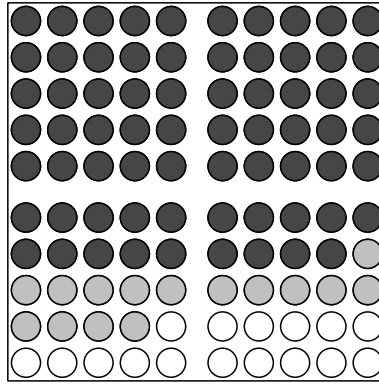
$$\begin{array}{r} 55 \\ + 28 \\ \hline 83 \end{array}$$



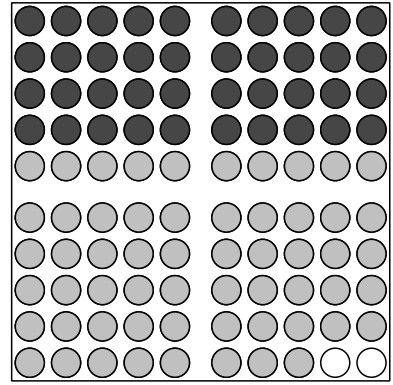
Addition im Zahlenraum 100 mit Überschreitung 2



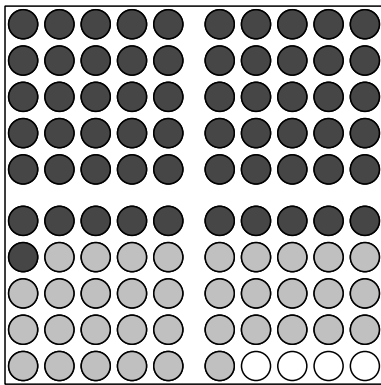
$$20 + 60 = \underline{80}$$



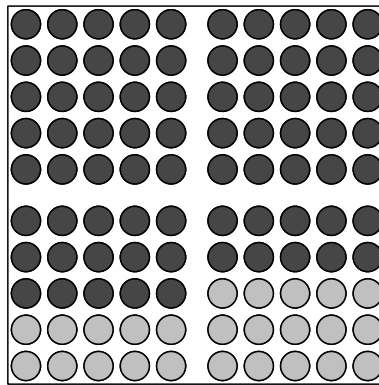
$$69 + 15 = \underline{84}$$



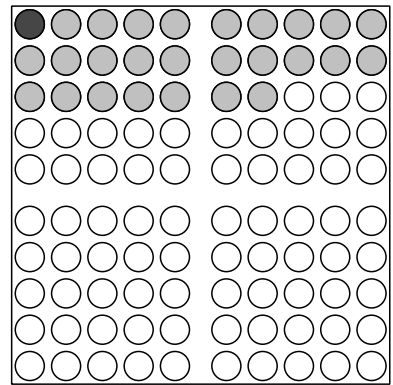
$$40 + 58 = \underline{98}$$



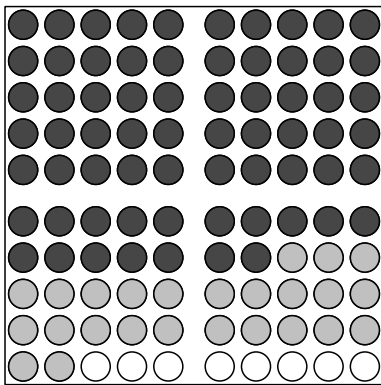
$$61 + 35 = \underline{96}$$



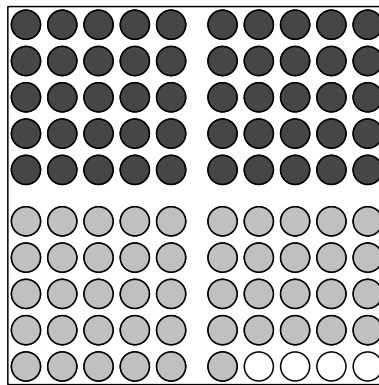
$$75 + 25 = \underline{100}$$



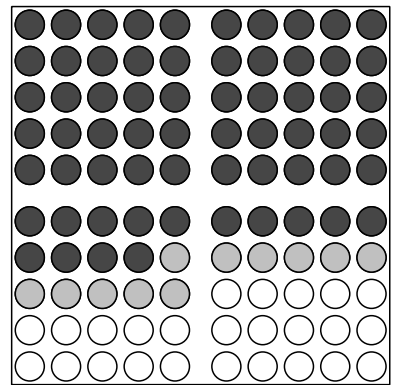
$$1 + 26 = \underline{27}$$



$$67 + 25 = \underline{92}$$



$$50 + 46 = \underline{96}$$



$$64 + 11 = \underline{75}$$

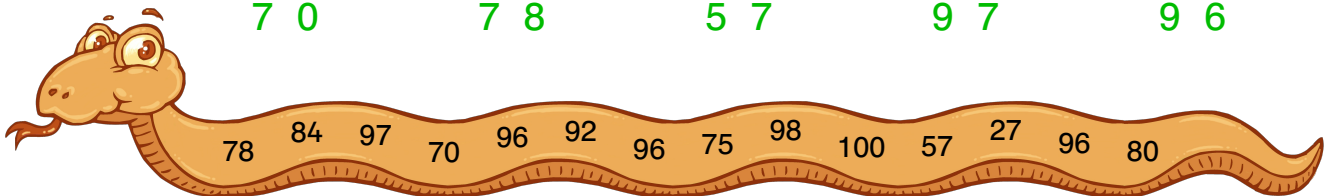
$$\begin{array}{r} 32 \\ + 38 \\ \hline 70 \end{array}$$

$$\begin{array}{r} 64 \\ + 14 \\ \hline 78 \end{array}$$

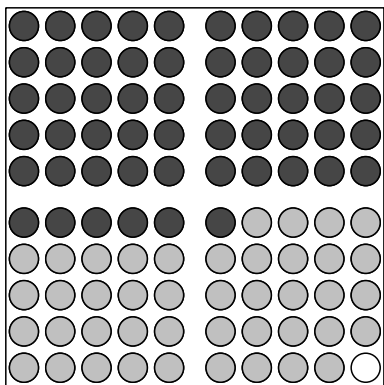
$$\begin{array}{r} 46 \\ + 11 \\ \hline 57 \end{array}$$

$$\begin{array}{r} 15 \\ + 82 \\ \hline 97 \end{array}$$

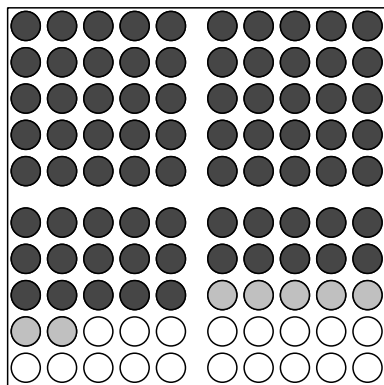
$$\begin{array}{r} 89 \\ + 7 \\ \hline 96 \end{array}$$



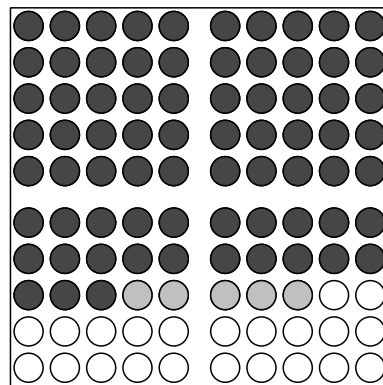
Addition im Zahlenraum 100 mit Überschreitung 3



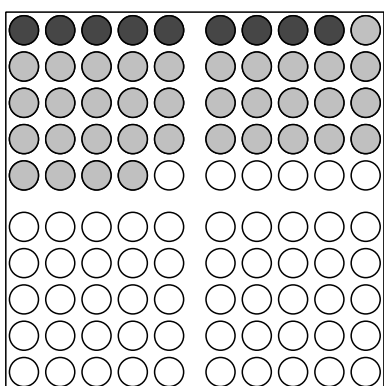
$$56 + 43 = \underline{99}$$



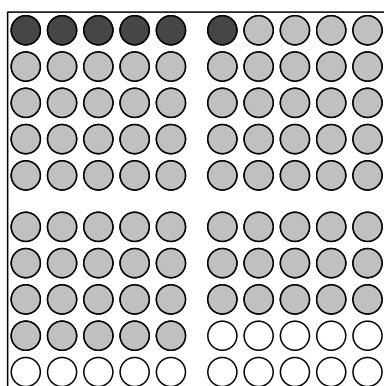
$$75 + 7 = \underline{82}$$



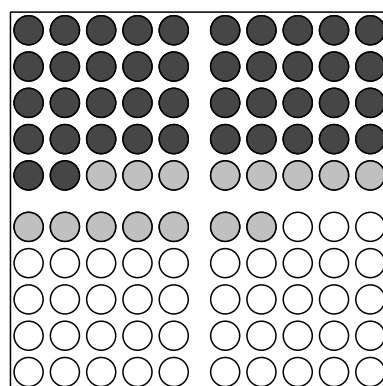
$$73 + 5 = \underline{78}$$



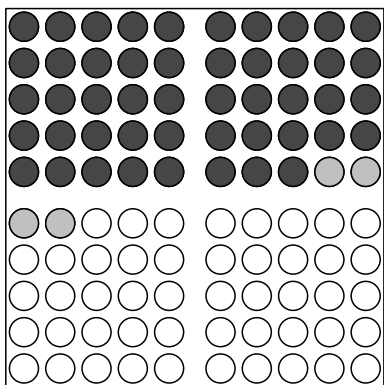
$$9 + 35 = \underline{44}$$



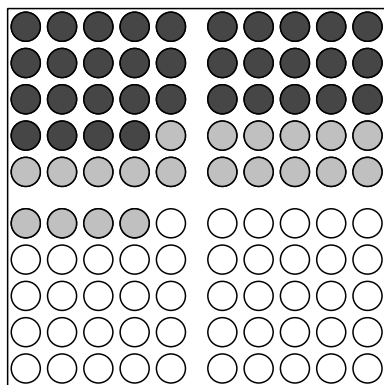
$$6 + 79 = \underline{85}$$



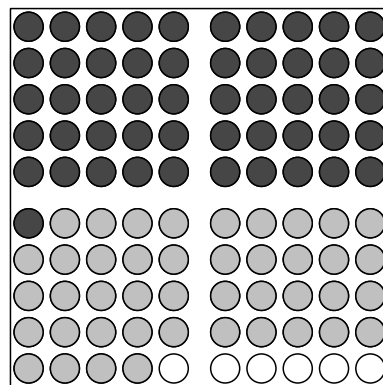
$$42 + 15 = \underline{57}$$



$$48 + 4 = \underline{52}$$



$$34 + 20 = \underline{54}$$



$$51 + 43 = \underline{94}$$

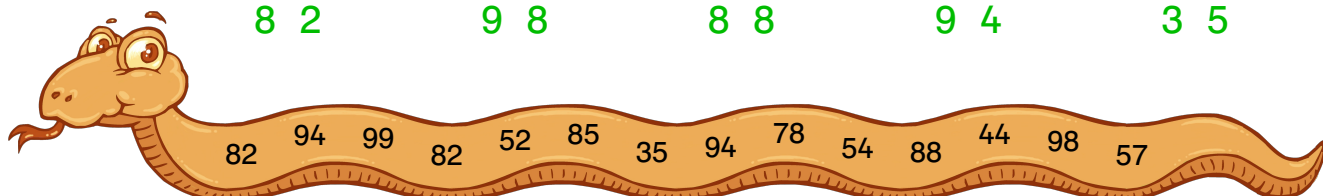
$$\begin{array}{r} 11 \\ + 71 \\ \hline 82 \end{array}$$

$$\begin{array}{r} 19 \\ + 79 \\ \hline 98 \end{array}$$

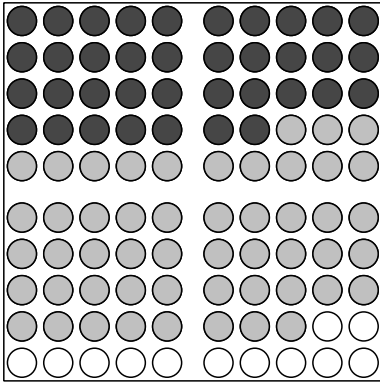
$$\begin{array}{r} 76 \\ + 12 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 87 \\ + 7 \\ \hline 94 \end{array}$$

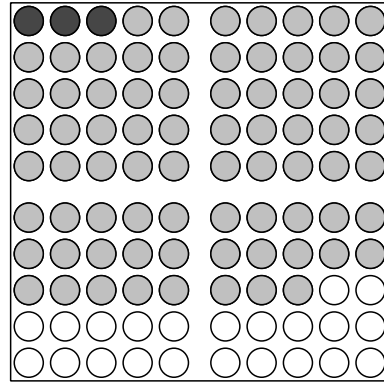
$$\begin{array}{r} 27 \\ + 8 \\ \hline 35 \end{array}$$



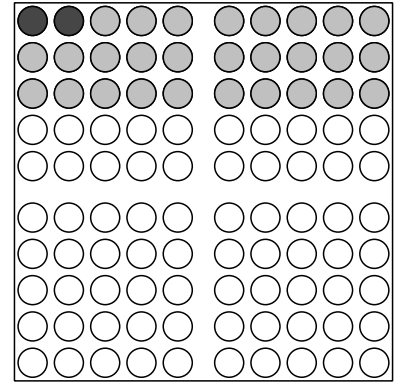
Addition im Zahlenraum 100 mit Überschreitung 4



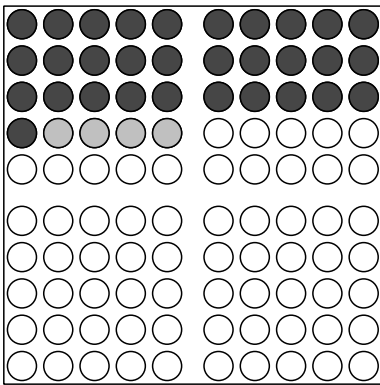
$$37 + 51 = \underline{88}$$



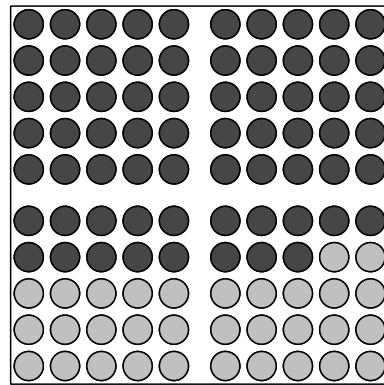
$$3 + 75 = \underline{78}$$



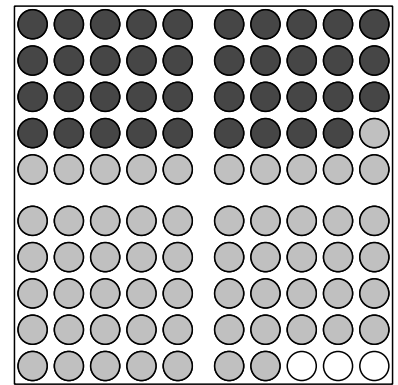
$$2 + 28 = \underline{30}$$



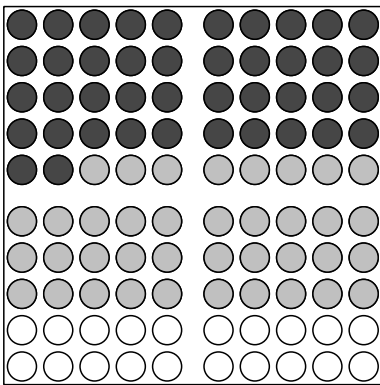
$$31 + 4 = \underline{35}$$



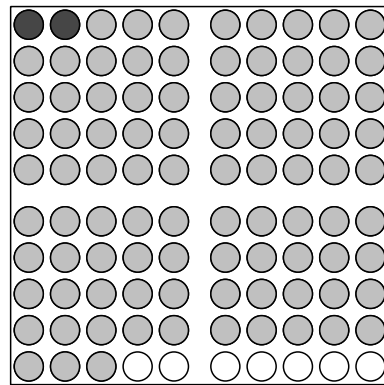
$$68 + 32 = \underline{100}$$



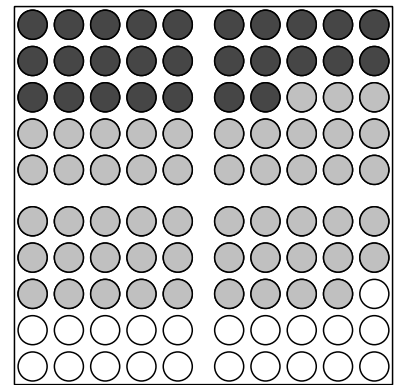
$$39 + 58 = \underline{97}$$



$$42 + 38 = \underline{80}$$



$$2 + 91 = \underline{93}$$



$$27 + 52 = \underline{79}$$

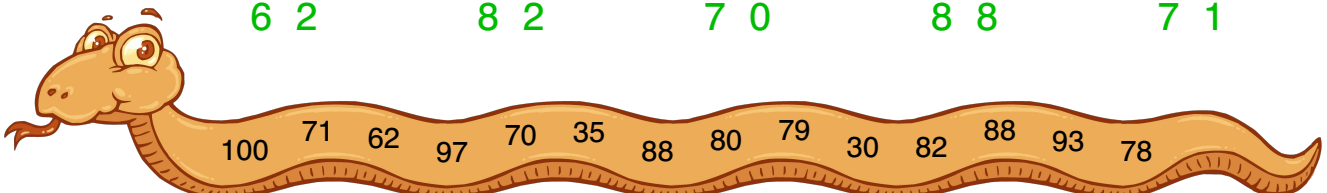
$$\begin{array}{r} 27 \\ + 35 \\ \hline 62 \end{array}$$

$$\begin{array}{r} 56 \\ + 26 \\ \hline 82 \end{array}$$

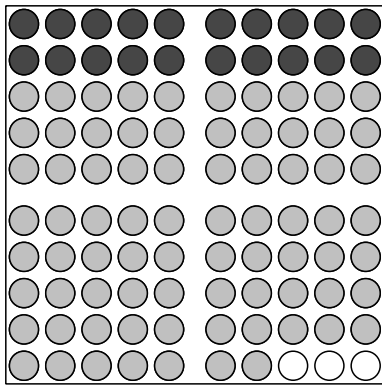
$$\begin{array}{r} 29 \\ + 41 \\ \hline 70 \end{array}$$

$$\begin{array}{r} 58 \\ + 30 \\ \hline 88 \end{array}$$

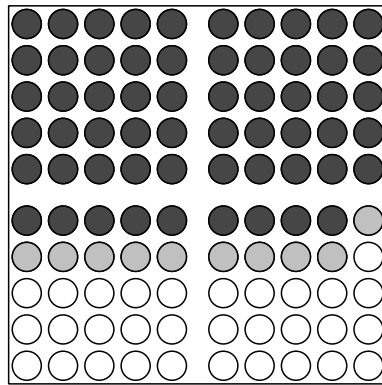
$$\begin{array}{r} 58 \\ + 13 \\ \hline 71 \end{array}$$



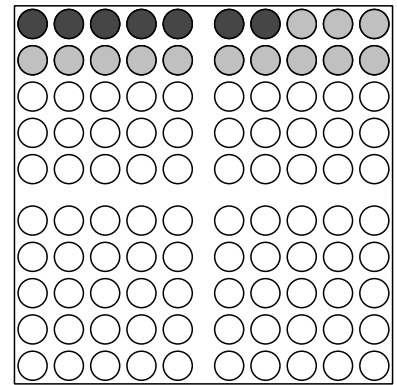
Addition im Zahlenraum 100 mit Überschreitung 5



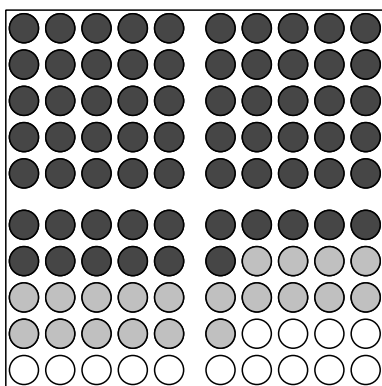
$$20 + 77 = \underline{97}$$



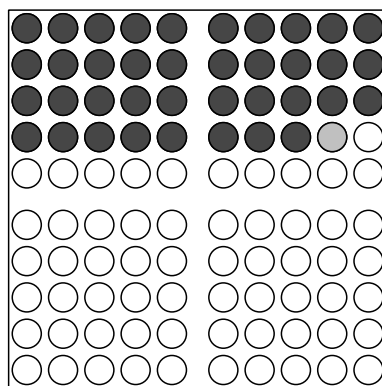
$$59 + 10 = \underline{69}$$



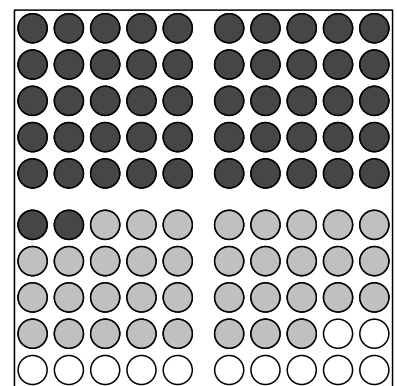
$$7 + 13 = \underline{20}$$



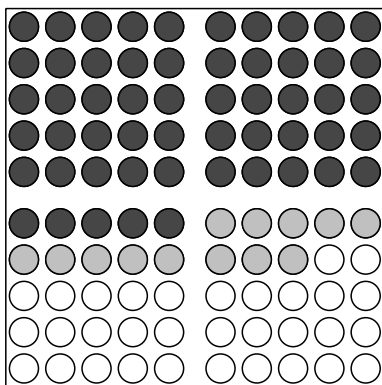
$$66 + 20 = \underline{86}$$



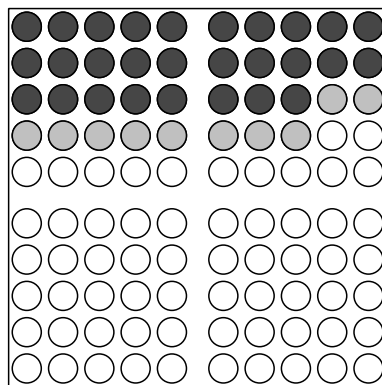
$$38 + 1 = \underline{39}$$



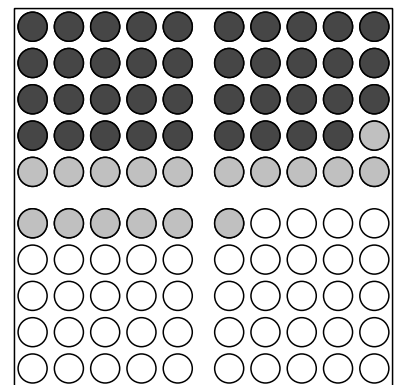
$$52 + 36 = \underline{88}$$



$$55 + 13 = \underline{68}$$



$$28 + 10 = \underline{38}$$



$$39 + 17 = \underline{56}$$

$$\begin{array}{r} 36 \\ + 13 \\ \hline 49 \end{array}$$

$$\begin{array}{r} 87 \\ + 14 \\ \hline 91 \end{array}$$

$$\begin{array}{r} 79 \\ + 19 \\ \hline 88 \end{array}$$

$$\begin{array}{r} 18 \\ + 35 \\ \hline 53 \end{array}$$

$$\begin{array}{r} 22 \\ + 32 \\ \hline 54 \end{array}$$

